
Operation Manual

WireHarnessMan

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1 Operation Steps

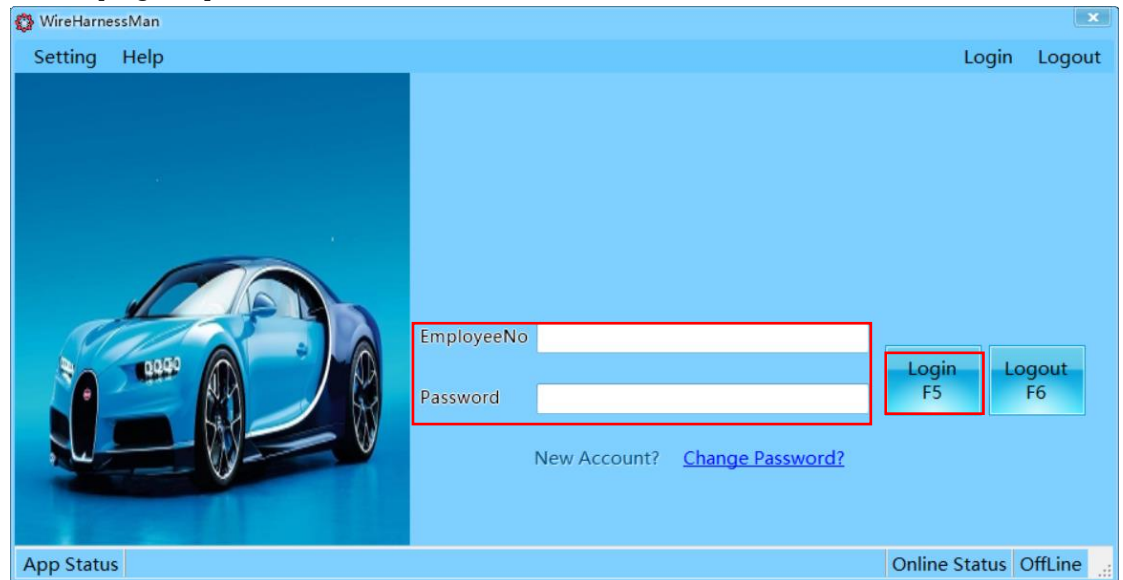
1.1 Power On

1.1.1 Turn on the Upper Machine, and then turn on the Lower Machine.



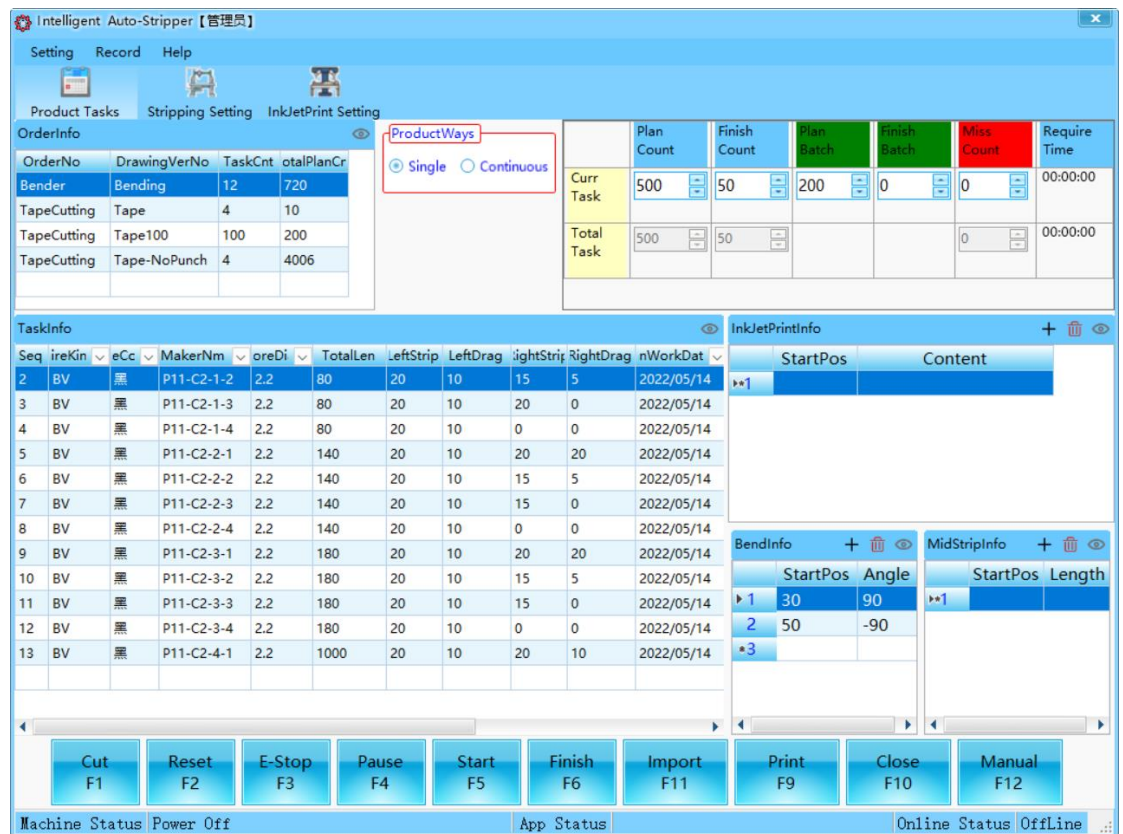
1.1.2 Double click the icon[WireHarnessMan] to run the WireHarnessMan.

1.1.3 Input the [EmployeeNo] and [Password], and then click the button[LoginF5].



The WireHarnessMan login screen features a blue header with 'Setting' and 'Help' menus, and 'Login' and 'Logout' buttons. A large image of a blue Bugatti sports car is on the left. On the right, there are input fields for 'EmployeeNo' and 'Password', both highlighted with a red border. To the right of these fields are 'Login F5' and 'Logout F6' buttons, also highlighted with a red border. Below the input fields, there are links for 'New Account?' and 'Change Password?'. The bottom status bar shows 'App Status', 'Online Status', and 'OffLine'.

※run screen is as follows:



The Intelligent Auto-Stripper main interface is divided into several sections. At the top, there are 'Setting', 'Record', and 'Help' menus. Below these are tabs for 'Product Tasks', 'Stripping Setting', and 'InkJetPrint Setting'. The 'Product Tasks' section contains a table with columns: OrderNo, DrawingVerNo, TaskCnt, and totalPlanCr. The 'Stripping Setting' section has a 'ProductWays' section with 'Single' and 'Continuous' radio buttons, and a table with columns: Curr Task, Plan Count, Finish Count, Plan Batch, Finish Batch, Miss Count, and Require Time. The 'InkJetPrint Setting' section has a table with columns: Seq, ireKin, eCc, MakerNm, oreDi, TotalLen, LeftStrip, LeftDrag, RightStrip, RightDrag, and nWorkDat. The bottom status bar shows 'Machine Status', 'Power Off', 'App Status', 'Online Status', and 'OffLine'.

OrderNo	DrawingVerNo	TaskCnt	totalPlanCr
Bender	Bending	12	720
TapeCutting	Tape	4	10
TapeCutting	Tape100	100	200
TapeCutting	Tape-NoPunch	4	4006

Curr Task	Plan Count	Finish Count	Plan Batch	Finish Batch	Miss Count	Require Time
500	50	200	0	0	00:00:00	
500	50			0	00:00:00	

Seq	ireKin	eCc	MakerNm	oreDi	TotalLen	LeftStrip	LeftDrag	RightStrip	RightDrag	nWorkDat
2	BV	黑	P11-C2-1-2	2.2	80	20	10	15	5	2022/05/14
3	BV	黑	P11-C2-1-3	2.2	80	20	10	20	0	2022/05/14
4	BV	黑	P11-C2-1-4	2.2	80	20	10	0	0	2022/05/14
5	BV	黑	P11-C2-2-1	2.2	140	20	10	20	20	2022/05/14
6	BV	黑	P11-C2-2-2	2.2	140	20	10	15	5	2022/05/14
7	BV	黑	P11-C2-2-3	2.2	140	20	10	15	0	2022/05/14
8	BV	黑	P11-C2-2-4	2.2	140	20	10	0	0	2022/05/14
9	BV	黑	P11-C2-3-1	2.2	180	20	10	20	20	2022/05/14
10	BV	黑	P11-C2-3-2	2.2	180	20	10	15	5	2022/05/14
11	BV	黑	P11-C2-3-3	2.2	180	20	10	15	0	2022/05/14
12	BV	黑	P11-C2-3-4	2.2	180	20	10	0	0	2022/05/14
13	BV	黑	P11-C2-4-1	2.2	1000	20	10	20	10	2022/05/14

StartPos	Content
1	

StartPos	Angle
1	30
2	50
3	-90

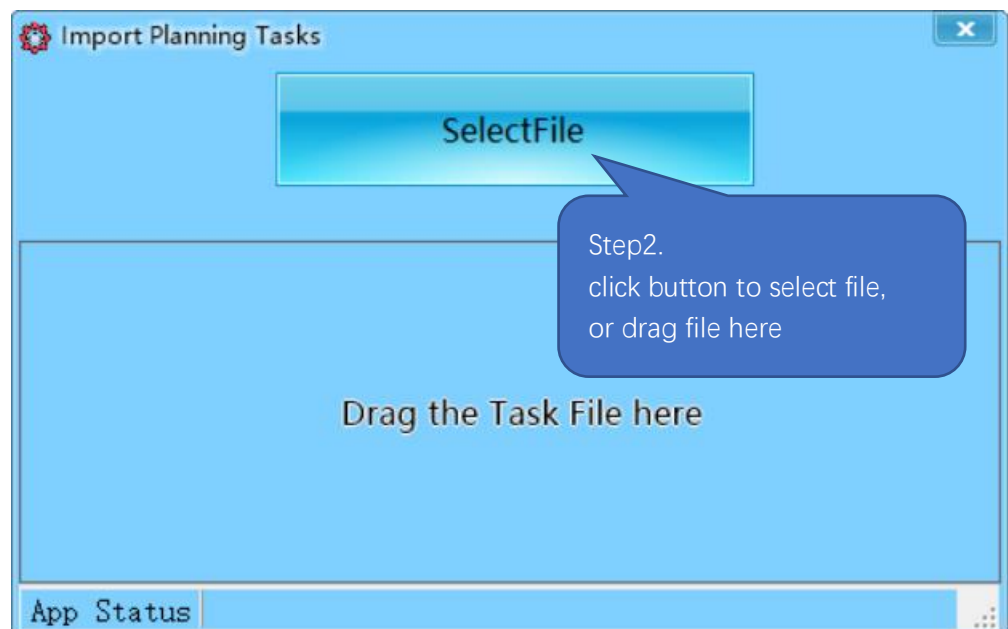
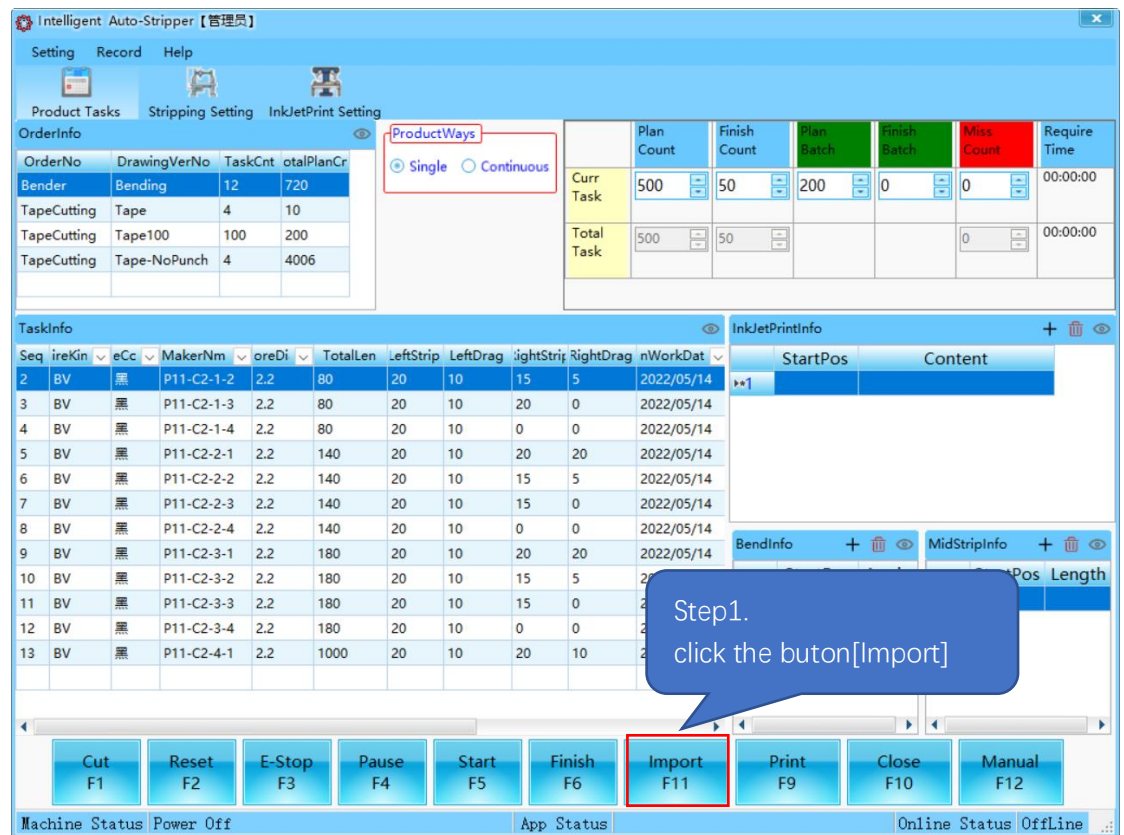
StartPos	Length
1	

Machine Status: Power Off | App Status: | Online Status: OffLine

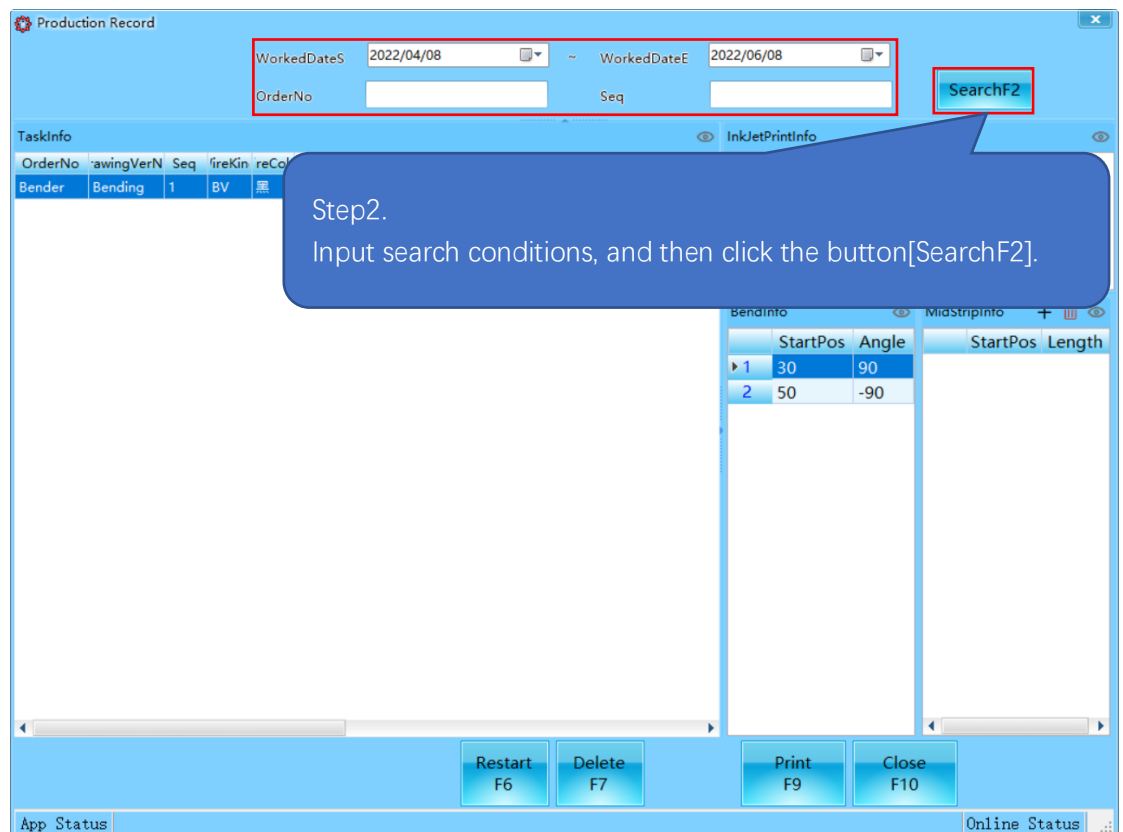
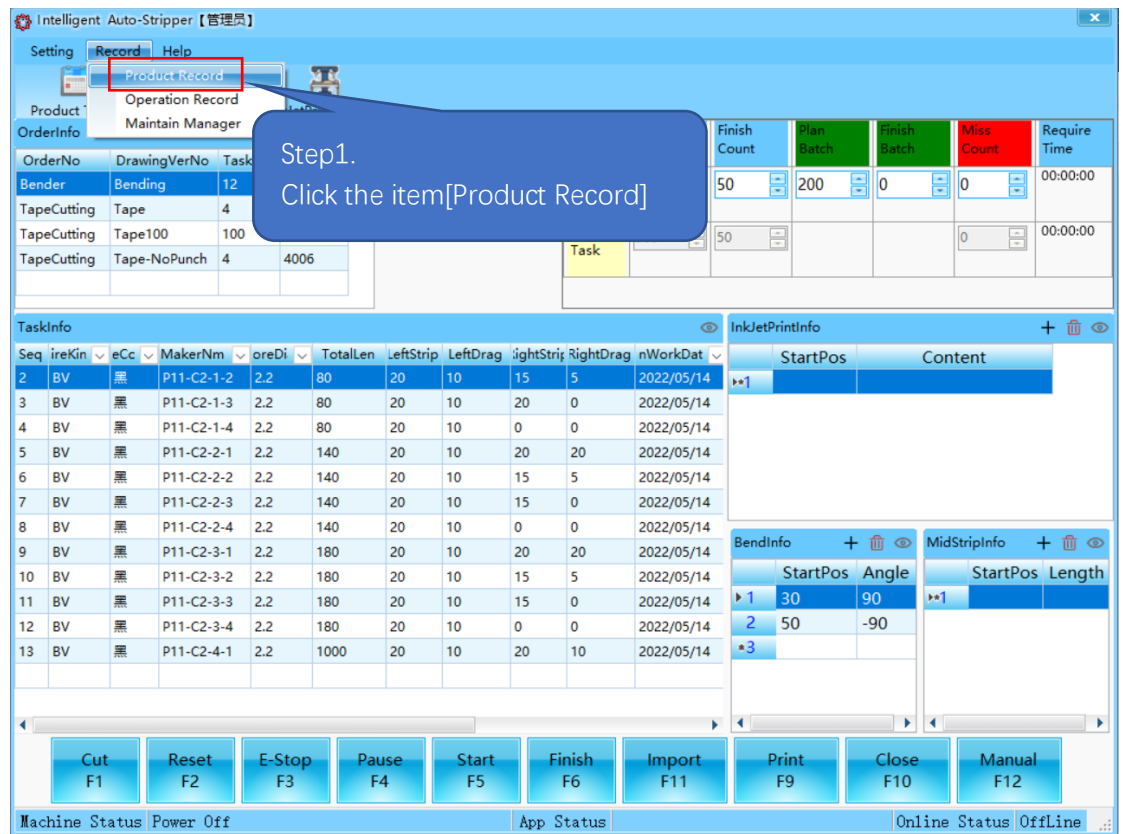
1.2 Processing

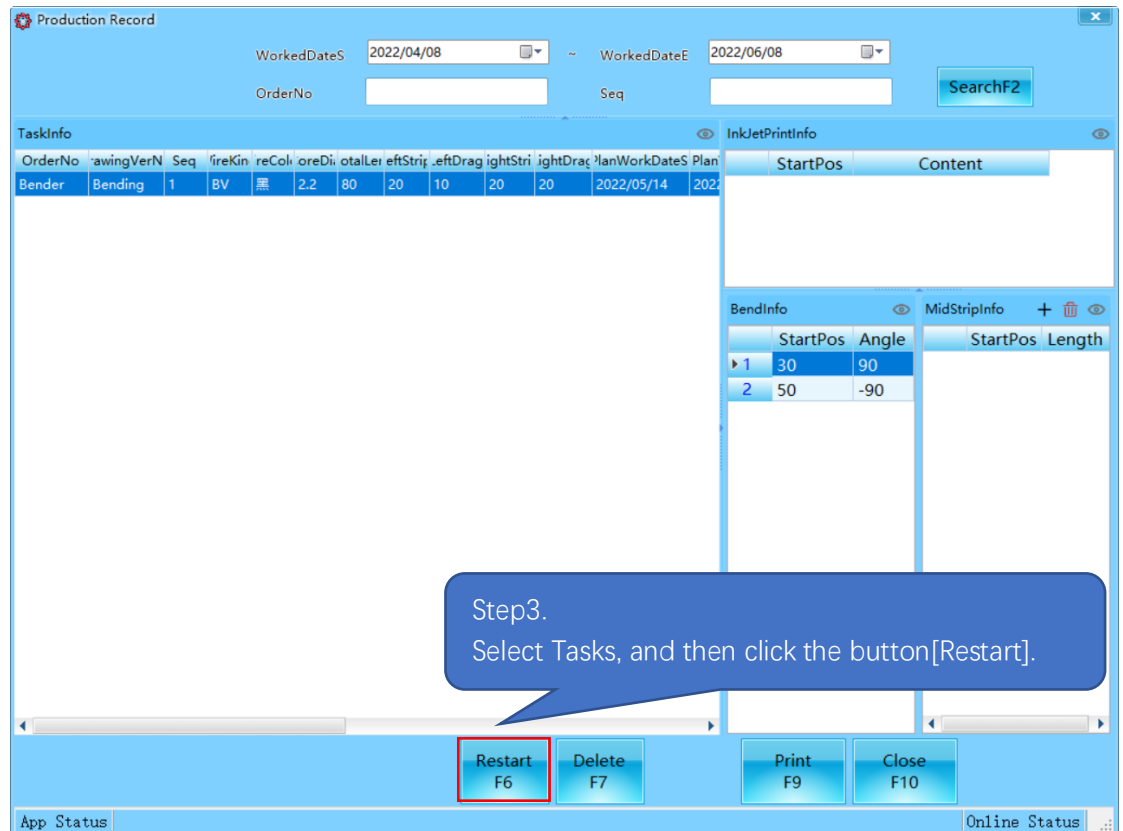
1.2.1 Two ways [Import] and [Restart] to create production tasks.

<Import>



<Restart>

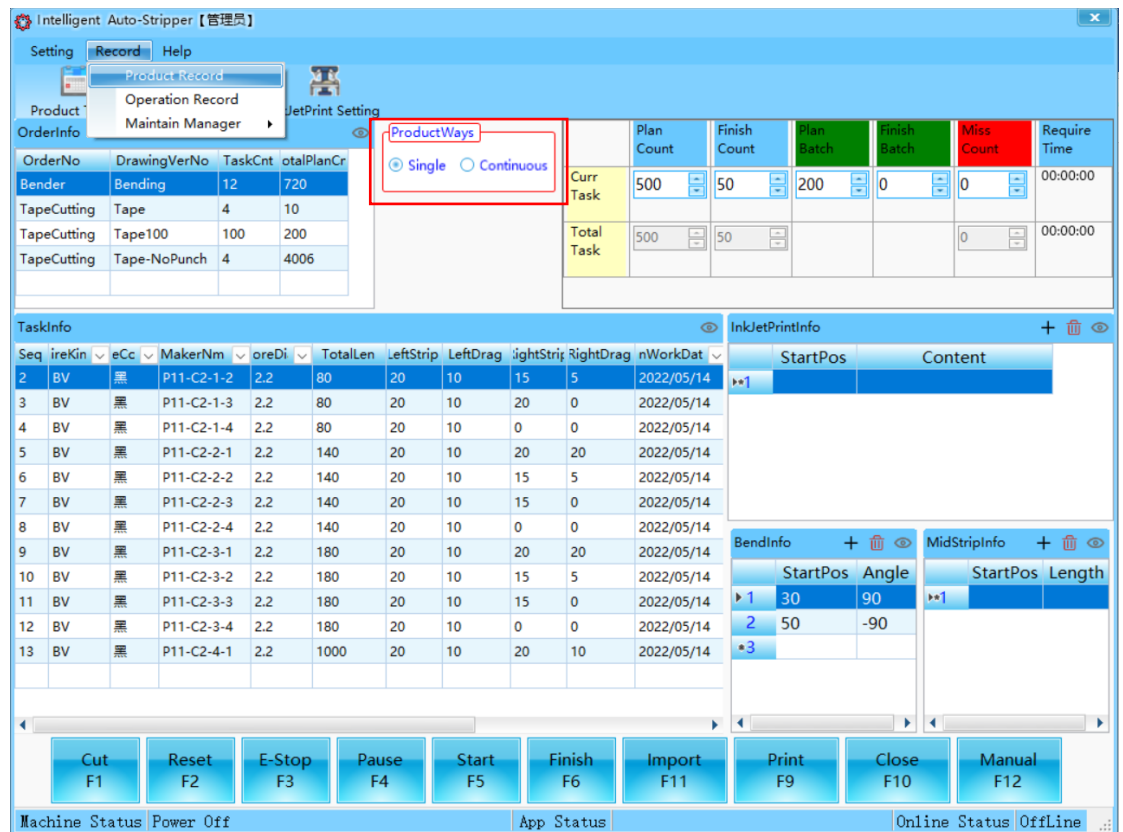




1.2.2 Select the production tasks. You can click Column Header to

sort tasks, and also use [CoreDia] to filter tasks too.

1.2.3 Select the ProductWays.

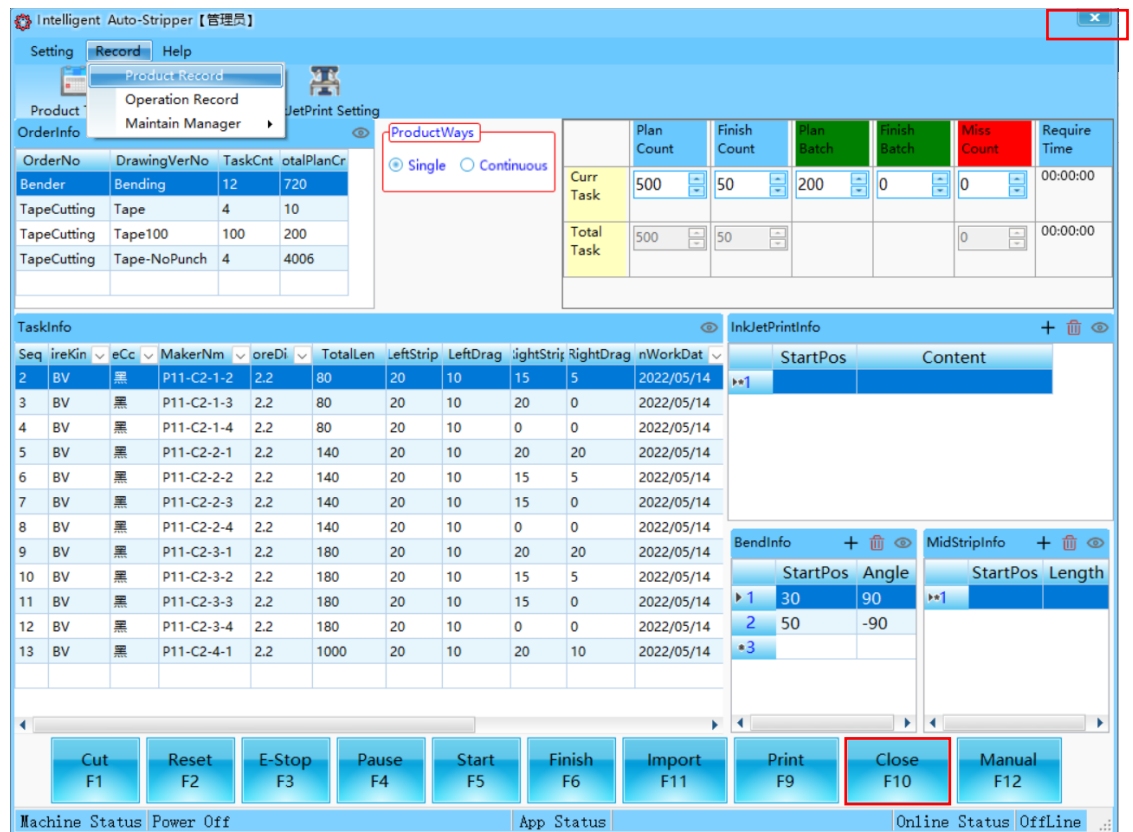


1.2.4 Click the button[Cut] to make cable align.

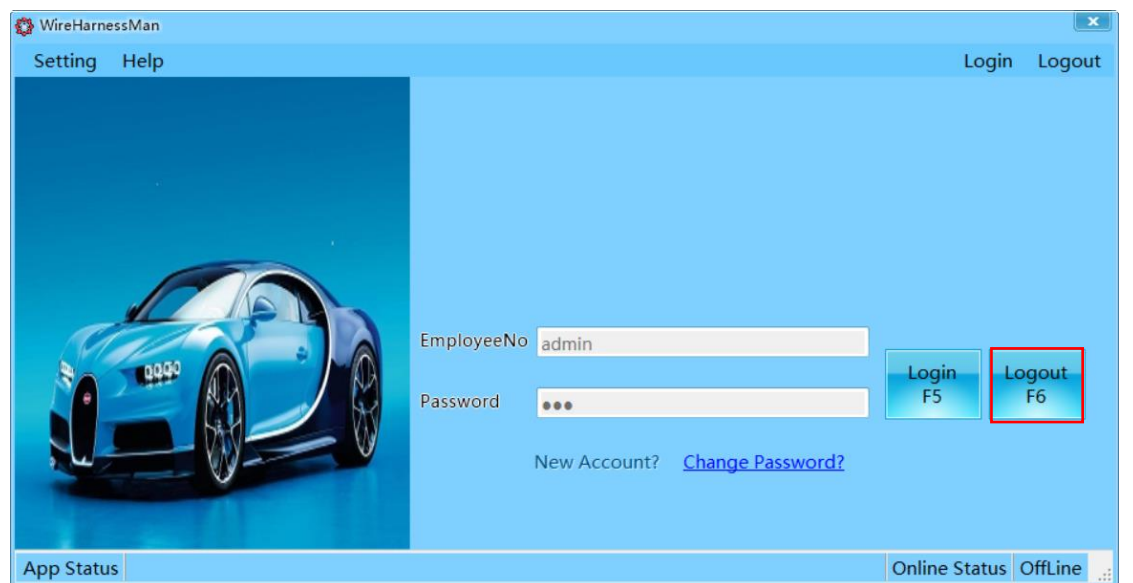
1.2.5 Click the button[Start] to process.

1.3 Power Off

1.3.1 Click the button[CloseF10] or Click the icon[



1.3.2 Click the button[LogoutF6] or click the icon[] to exit the Account.



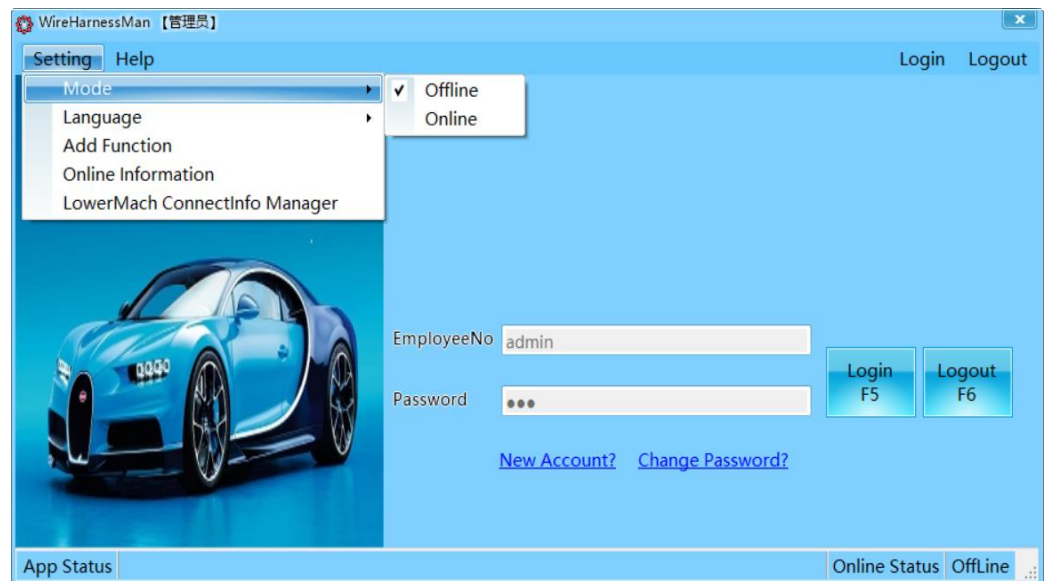
1.3.3 Turn off the Lower Machine, and then turn off the Upper Machine.

2 Software Functions

2.1 Login

2.1.1 Setting

2.1.1.1 Mode



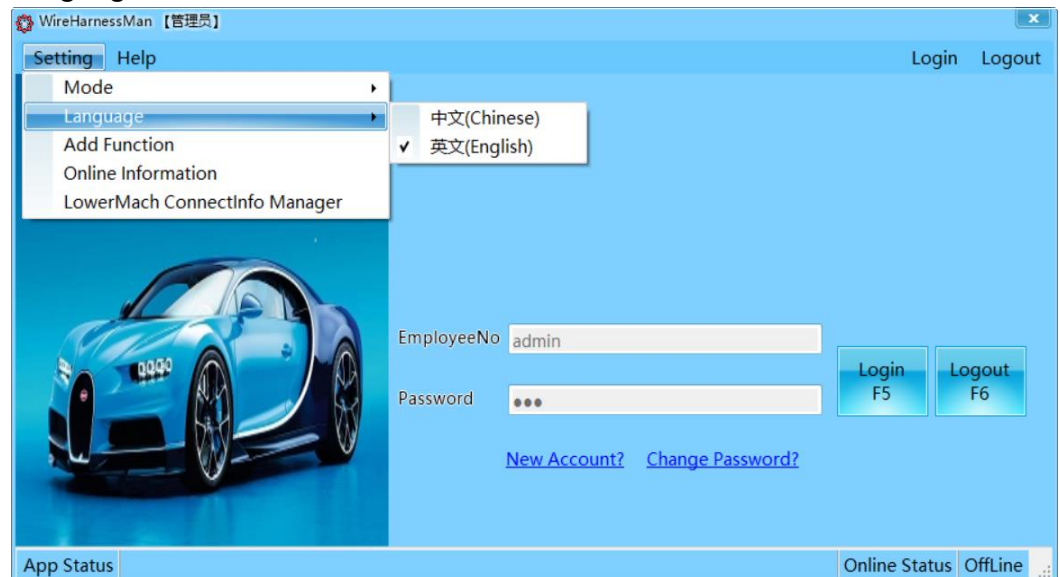
<Offline>

As a Stand-alone workstation.

<Online>

Connect to MES, and interact real-time data with it.

2.1.1.2 Language



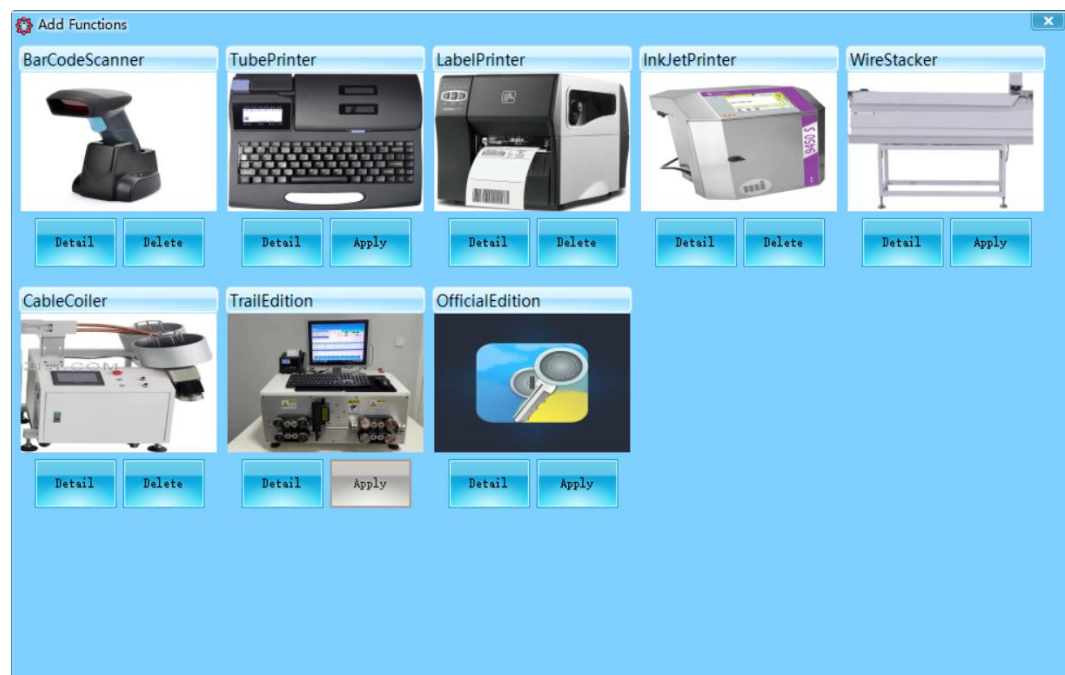
<Chinese>

WireHarnessMan displays Chinese.

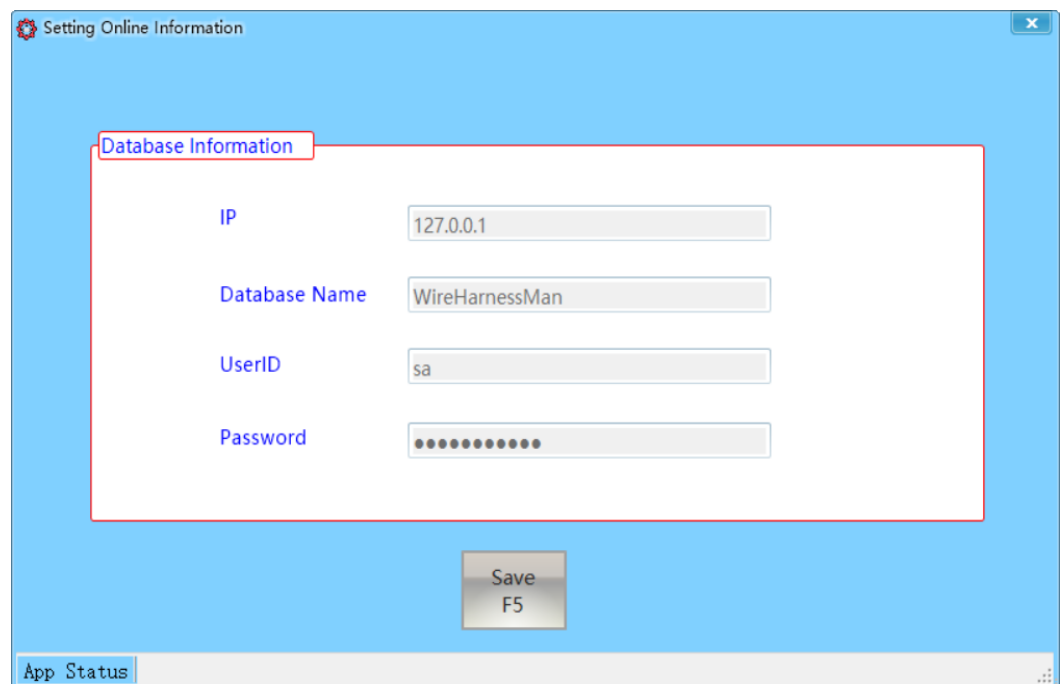
<English>

WireHarnessMan displays English.

2.1.1.3 Add Functions



2.1.1.4 Online Information



※Only applicable to Online Mode

2.1.2 Help

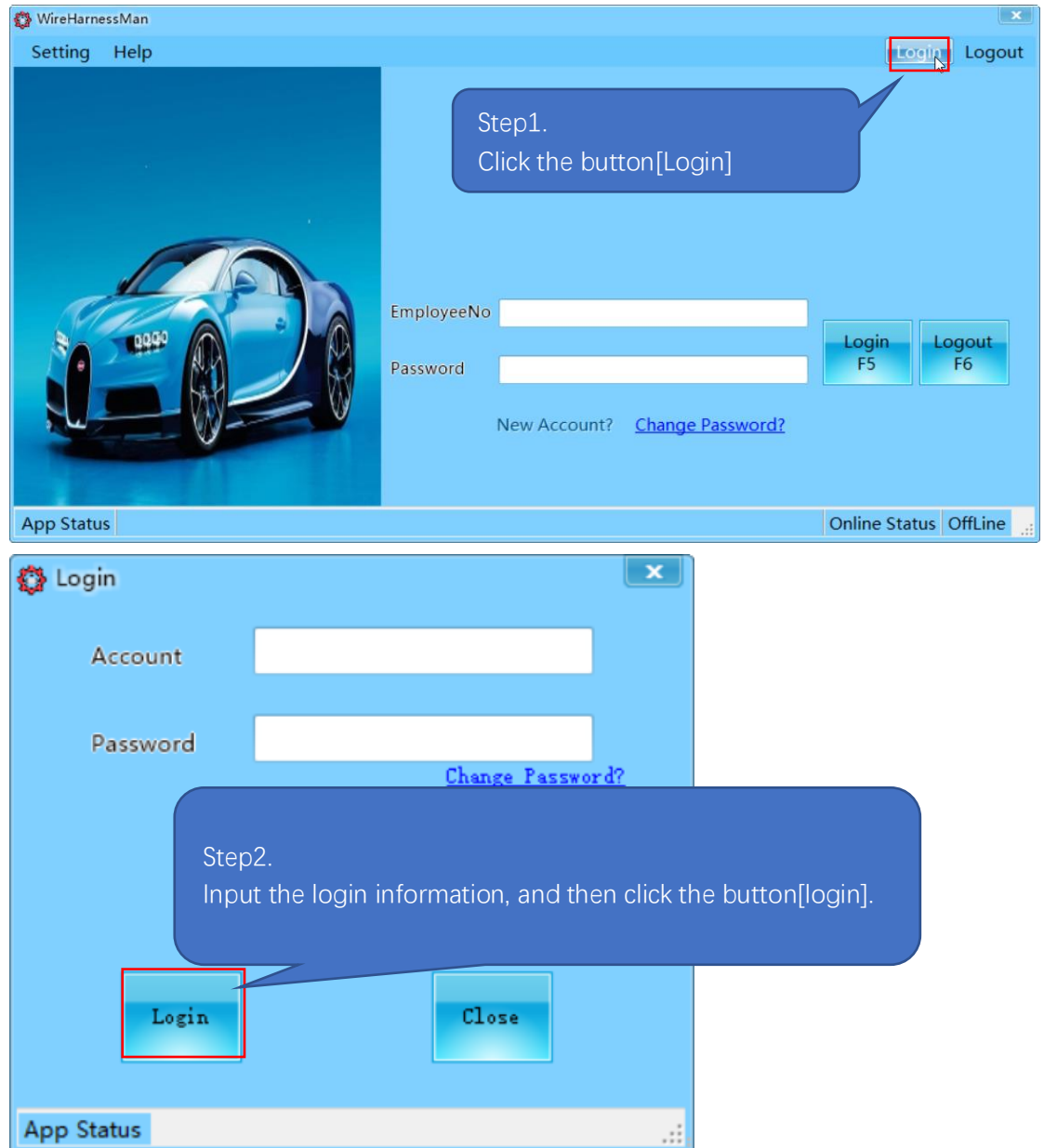
2.1.2.1 Manual

View the operation manual.

2.1.2.2 Version Information

View the machine information.

2.1.3 New Account



WireHarnessMan 【管理员】

Setting Help Login Logout

Step3.
Click the link[New Account]

EmployeeNo admin

Password ...

Login F5 Logout F6

[New Account?](#) [Change Password?](#)

App Status Online Status OffLine

Register New Account

EmployeeNo SearchF2

EmployeeName Sex ☒ Male ☐ Female

BirthDay 2022/06/08 IdentityNo

Tel

Step4.
Fill out the form, and click the button[Save] to create account.

LeaveDate

Authority ☒ User ☐ Admin

Password

Save F5 Delete F6

App Status Online Status OffLine

2.1.4 Change Password

The image shows two screenshots of the WireHarnessMan application interface, illustrating the steps to change a password.

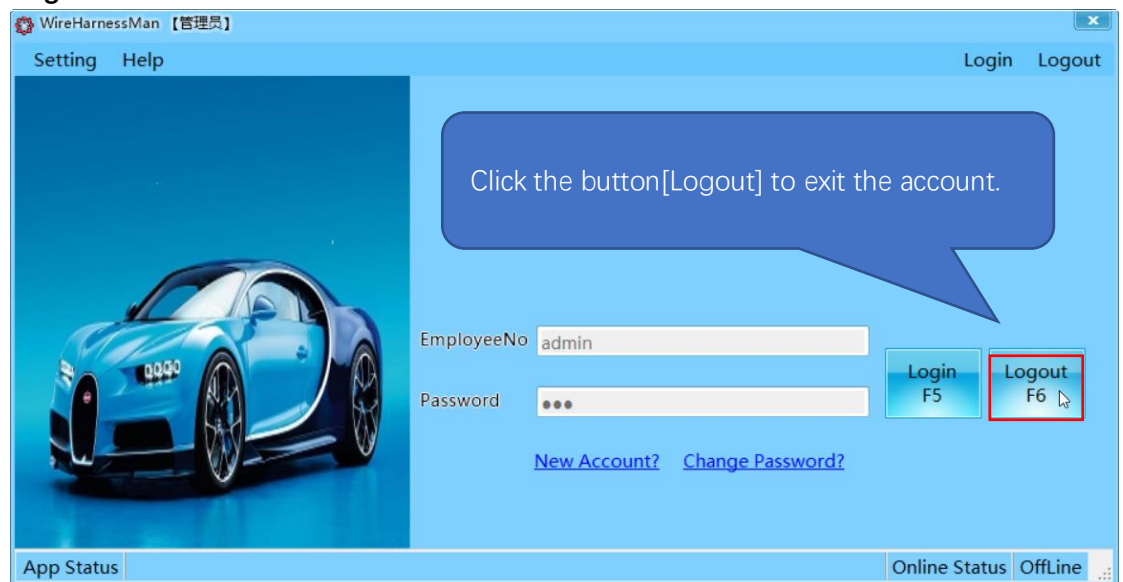
Step 1: The first screenshot shows the main application window titled "WireHarnessMan". It has a menu bar with "Setting" and "Help", and a status bar with "App Status" and "Online Status". The main area features a blue background with a Bugatti car image on the left. On the right, there are input fields for "EmployeeNo" (containing "admin") and "Password". Below these is a "New Account?" section with a link labeled "Change Password?". A blue callout box points to this link, stating: "Step1. Input the Account, then click the link[Change Password?].". To the right of the input fields are "Login F5" and "Logout F6" buttons. The status bar at the bottom shows "Online Status" and "OffLine".

Step 2: The second screenshot shows a sub-window titled "Change Login Password". It has a blue background and a "Save F5" button at the bottom. There are three input fields: "CurrPassword", "NewPassword", and "ConfirmPassword". A blue callout box points to the "NewPassword" field, stating: "Step2. Input Current password and New password, then click the button[Save] to change." The status bar at the bottom shows "App Status" and "Online Status".

2.1.5 Login



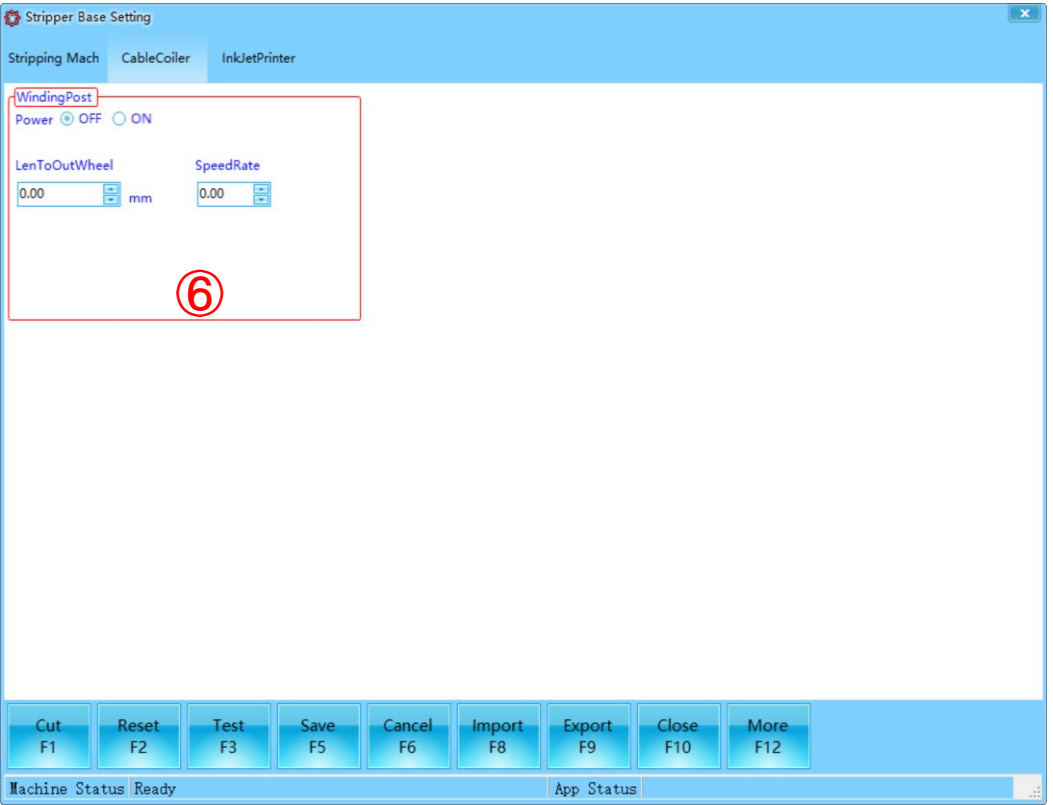
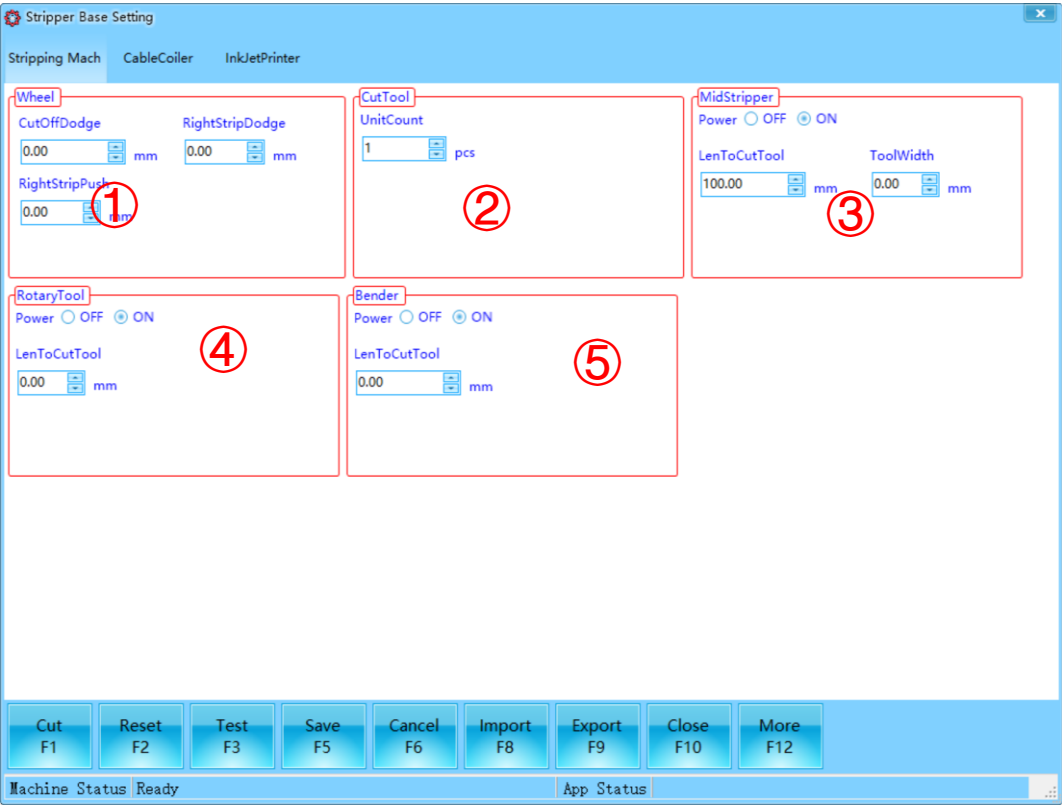
2.1.6 Logout

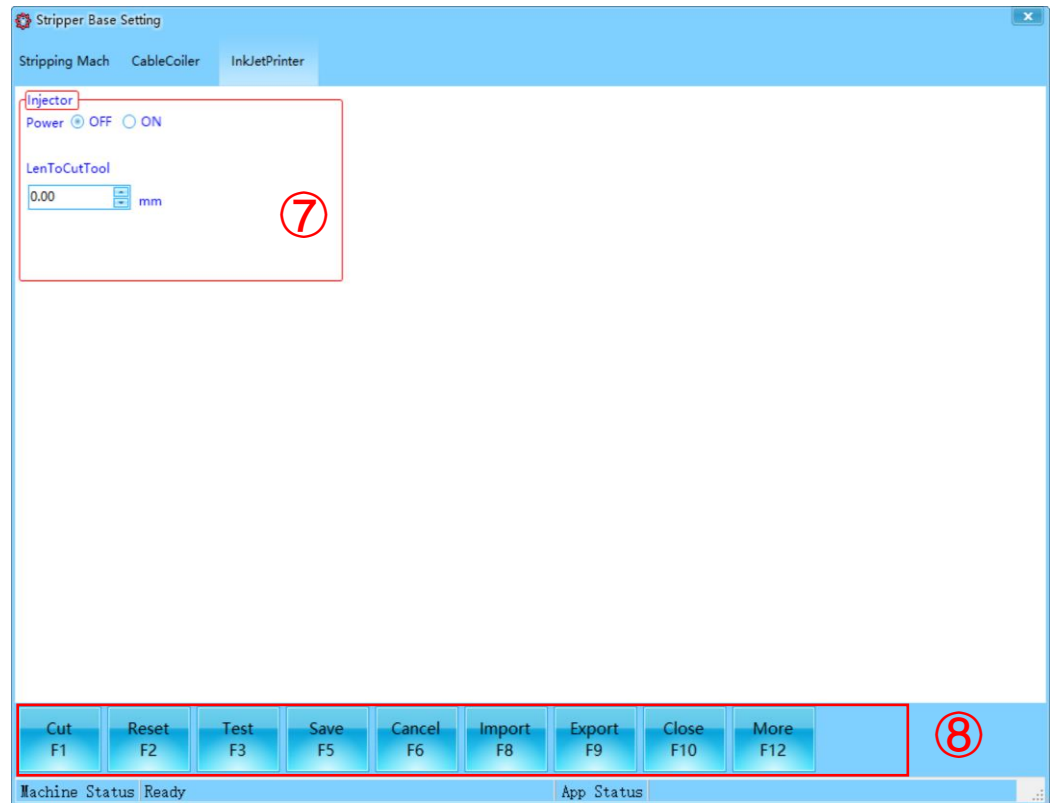


2.2 WireHarnessMan

2.2.1 Setting

2.2.1.1 Device Setting





- ① InOutWheel
 <CutOffDodge>
 Length to retract for dodging CutTool when cutting off.

 <RightStripDodge>
 Length to retract for dodging right strip.

 <RightStripPush>
 Length to feed for discharging station.
- ② CutTool
 <UnitCount>
 Count unit.
- ③ MidStripper
 <Power>
 OFF: power off; ON: power on

 <LenToCutTool>
 Length between MidStripper and CutTool. *For adjusting Start Position of MidStrip.

 <ToolWidth>
 Tool Width of MidStripper.

④ RotaryTool

<Power>

OFF: power off; ON: power on

<LenToCutTool>

Length between RotaryTool and CutTool. *For adjusting strip position.

⑤ Bender

<Power>

OFF: power off; ON: power on

<LenToCutTool>

Length between Bender and CutTool. *For adjusting Start Position of Bend.

⑥ WindingPost

<Power>

OFF: power off; ON: power on

<LenToOutWheel>

Length between WindingPost and OutWheel.

<SpeedRate>

Speed Rate Between WindingPost and OutWheel.

⑦ Injector

<Power>

OFF: power off; ON: power on

<LenToCutTool>

Length between Injector and CutTool. *For adjusting Start Position of InkJetPrint.

⑧ Function buttons

<Import>

Import settings from file to system.

<Export>

Export settings from system to file.

2.2.1.2 Device Information

Stripper Base Information

MakerNm Type Model KS-16J-71

Base

Functions

StationNo AssetNo

Efficiency

FeedWireTime s/mm

SideStripTime s/mm

MidStripTime s/pcs

BendTime s/pcs

InkJetPrintTime s/pcs

ChangeMouldTime s/pcs

Save F5 Cancel F6 Close F10

App Status

- ① MakerNm
Name of machine supplier.
- ② Type
Machine type.
- ③ Model
Machine model.
- ④ Base
 - <Functions>
Machine functions.
 - <StationNo>
Station number.
 - <AssetNo>
Asset number.
- ⑤ Efficiency Information
 - <FeedWireTime>
The fastest Feed Times of per mm.
 - <SideStripTime>

The fastest Strip Times of per mm.

<MidStripTime>

The fastest MidStrip Times of per piece.

<BendTime>

The fastest bend Times of per piece.

<InkJetPrintTime>

The fastest print Times of per piece.

<ChangeMouldTime>

The fastest change mould Times of once.

⑥ Function buttons

<Save>

Save current informations.

<Cancel>

Recovery by initial informations.

<Close>

Close current screen without saving.

2.2.1.3 System Setting

Setting System Information

Operation Setting Function Setting Default Setting

Product Tasks (1)

IsShowDialog ☐ Yes ☒ No

MaterialCheck ☐ Yes ☒ No

DelayTime (2)

BatchInterval Delay 3 s

TaskInterval Delay 0 s

TwistInterval Delay 4 s

Save F6 Close F10

Machine Status App Status

Setting System Information

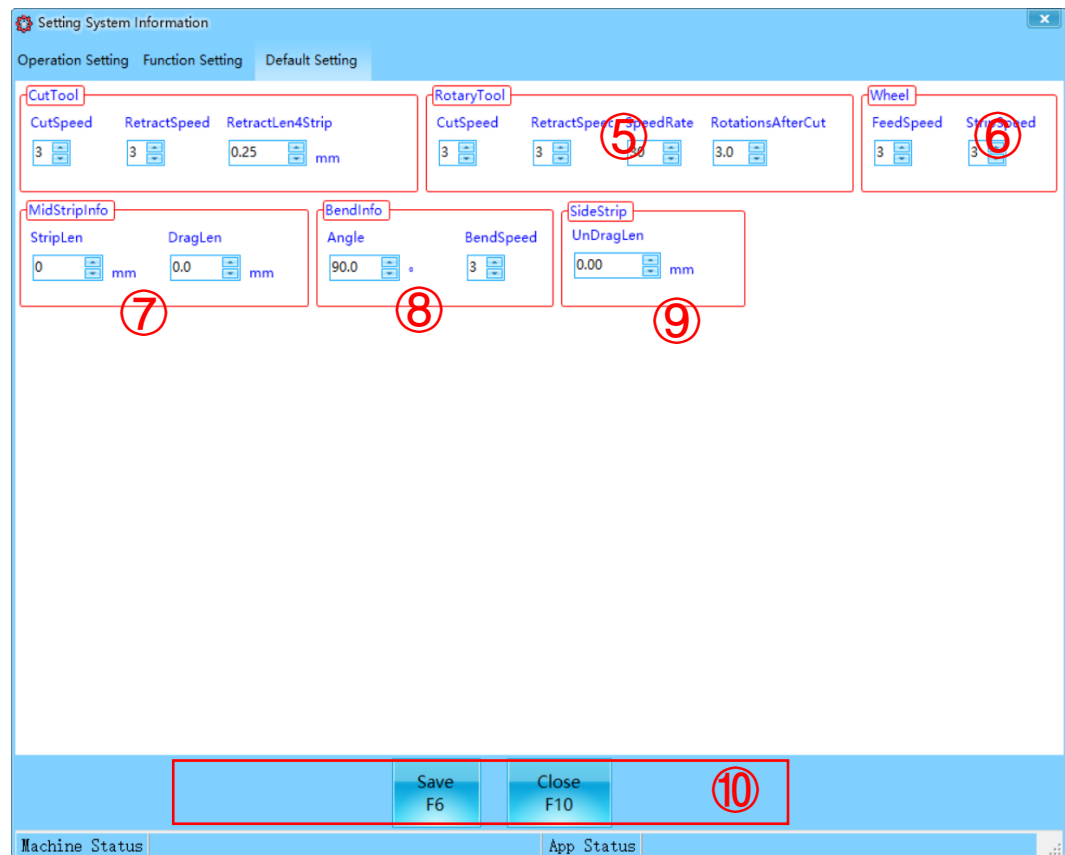
Operation Setting Function Setting Default Setting

SideStrip (3)

LayerCount 1

Save F6 Close F10

Machine Status App Status



- ① Product Tasks
 <IsShowDialog>
 Yes: Before and after processing, always show confirm dialog.
 No: Never show confirm dialog.
- ② DelayTime
 <BatchInterval Delay>
 Delay Times in Interval of Batch.

 <TaskInterval Delay>
 Delay Times in Interval of Tasks.

 <TwistInterval Delay>
 Delay Times in Interval of Twist.
- ③ SideStrip
 <LayerCount>
 Max strip layer count of Machine.
- ④ CutTool
 <CutSpeed>
 Default close speed.

<RetractSpeed>
Default open speed.

<RetractLen4Strip>
Length to retract from cut position to strip position.

⑤ RotaryTool

<CutSpeed>
Default rotation speed when cutting.

<RetractSpeed>
Default rotation speed when retracting.

<SpeedRate>
Default close speed.

<RotationsAfterCut>
Additional rotating after arrived cut position.

⑥ InOutWheel

<FeedSpeed>
Default feed speed.

<StripSpeed>
Default strip speed.

⑦ MidStripInfo

<StripLen>
Default length of per piece.

<DragLen>
Drag length for stripping off the skin.

⑧ BendInfo

<Angle>
Default angle of per piece.

⑨ SideStrip

<UndragLen>
Default Semi-StripLength.
Great Than 0: $\text{Semi-StripLen} = \text{StripLen} - \text{UndragLen}$
Equals 0: $\text{Semi-StripLen} = \text{StripLen}$
Less Than 0: $\text{Semi-StripLen} = 0$

⑩ Function buttons

<Save>

Save current informations.

<Close>

Close current screen without saving.

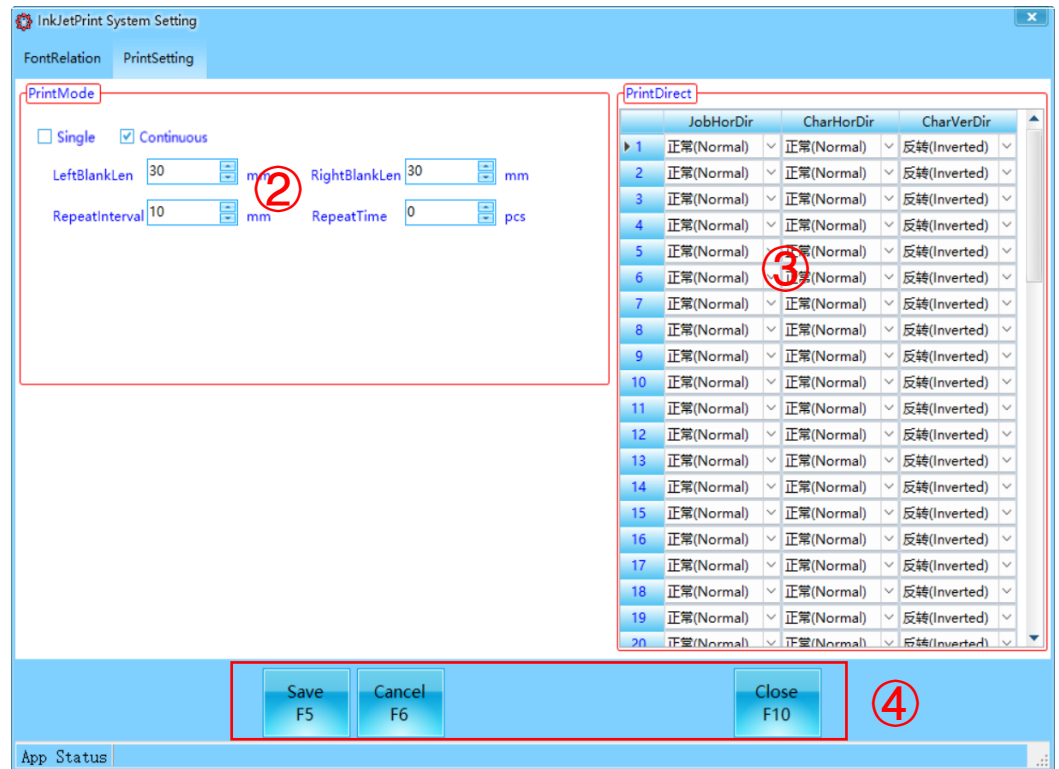
2.2.1.4 InkJetPrint Setting

The screenshot shows the 'InkJetPrint System Setting' dialog box with the 'PrintSetting' tab selected. The dialog contains a table with five columns: WireDia, FontNum, FontBold, TachoDivision, and CharWidth. The 'FontNum' column has a red circle with the number '1' next to the value '3' in the row where WireDia is '6.4'. At the bottom of the dialog are three buttons: 'Save F5', 'Cancel F6', and 'Close F10'. The 'App Status' bar is visible at the very bottom.

WireDia	FontNum	FontBold	TachoDivision	CharWidth
0.5	Latin 5x6	1	6	0.4
1	Latin 5x6	2	7	0.5
1.4	Latin 7x6	3	8	0.6
2	Latin 9x6	5	10	0.8
6.5	Latin 11x8	6	11	0.9
6.4	Latin 7x6	3	8	0.8

Save F5 Cancel F6 Close F10

App Status



① WireDiameter-Font relations

<WireDiameter>

Wire Diameter

Font Size.

<Bold>

Font Bold.

<TachoDivision>

Char Width.

<CharWidth>

Char width which is printed on skin. *unit: mm

② PrintMode

<Single>

Print in position. Each position should be set [Start Position] and [Print Content].

<Continuous>

Print Continuously, Each task should be set [Repeat Times] and [Repeat Interval]

<LeftBlankLen>

Length between left side to first char. *just for calculating
[Start Position] which is not be set.

<RightBlankLen>

Length between right side to last char. *just for calculating
[End Position] which is not be set.

<Repeat Interval>

Repeat Interval of print job.

<Repeat Times>

Repeat times of print job.

③ PrintDirect

Print Direction.

④ Function buttons

<Save>

Save current informations.

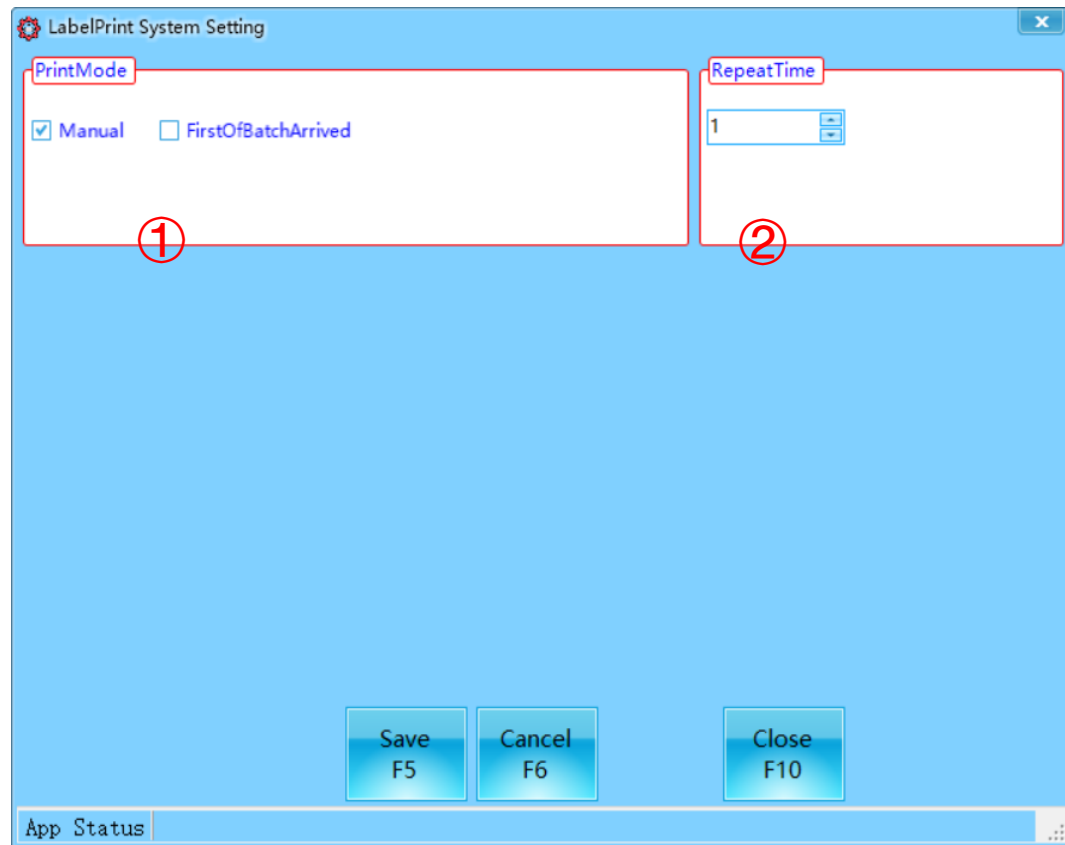
<Cancel>

Recovery by initial informations.

<Close>

Close current screen without saving.

2.2.1.5 LabelPrint Setting



<PrintMode>

Manual: Only print when click the button[Print].

FirstOfBatchArrived: only print when first of Batch is arrived.

<Repeat Times>

Print times when print once.

2.2.1.6 TubePrint Setting

To be continued...

2.2.2 Record

2.2.2.1 Product Record

Production Record

WorkedDateS 2022/06/09 ~ WorkedDateE 2022/06/09

OrderNo Seq SearchF2

OrderNo	DrawingVerN	Seq	FireKin	ReColi	OreDi	OtalLe	LeftStri	LeftDrag	RightStri	RightDrag	PlanWorkDi
---------	-------------	-----	---------	--------	-------	--------	----------	----------	-----------	-----------	------------

StartPos	Content
----------	---------

StartPos	Angle
----------	-------

StartPos	Length
----------	--------

Restart F6 Delete F7 Print F9 Close F10

App Status Online Status

<WorkedDateS~WorkedDateE>

Search condition of Worked date.

<OrderNo>

Search condition of OrderNo.

<Seq>

Search condition of task seq number.

<Search>

Query the finished tasks by conditions.

<Restart>

Turn the selected tasks into unfinished tasks.

<Delete>

Delete the selected tasks.

<Print>

Print the selected tasks.

<Close>
Close current screen.

2.2.2.2 Operation Record

Operation Record

DateS: 2022-06-09 ~ DateE: 2022-06-09

LogCategory: ☒ Information ☒ Warning ☒ Error

SearchF2

LogDateTime	LogCategory	Discription
-------------	-------------	-------------

Delete F7 Close F10

App Status

<DateS~DateE>
Search conditions of Date.

<LogCategory>
Search conditions of Category.

<Search>
Query the logs by conditions.

<Delete>
Delete the selected logs.

<Close>
Close current screen.

2.2.2.3 Maintain Manager

2.2.2.3.1 Plan Maintain Setting

- ① **MaintainItems**
Search conditions of maintain items.
- ② **MaintainContent**
Search conditions of maintain contents.
- ③ **IsEnable**
Search conditions of status.
- ④ **Search**
Query the planned maintenance tasks by conditions.
- ⑤ **PlanMaintainInfo**
 - <IsDelete>
Delete the selected tasks when saving.
 - <PlanMaintainItem>
Planned Maintain items.
 - <PlanMaintainContent>
Planned Maintain Contents.
 - <SpareParts>
Spare Parts when maintaining.
 - <PlanImplementDate>
Planned Implement Date.

<CycleDays>
Interval days of implementation.

<IsEnable>
Yes: valid; No: invalid

<PlanImplementer>
Planned implementer.

- ⑥ Save
Save current information.
- ⑦ Close
Close current screen without saving.

2.2.2.3.2 Maintain Remender

ImplementDate	MaintainItems
2022/06/09	5S
2022/06/10 ①	5S

② [Detail](#) ③ [IgnoreAll](#)

2 tasks to be maintained

- ① Maintaining Tasks.
- ② Details
Enter the detaill screen to check it.
- ③ IgnoreAll
Ignore all reminders.

2.2.2.3.3 Maintain Record

- ① **MaintainItems**
Search conditions of maintain items.
- ② **MaintainContents**
Search conditions of maintain contents.
- ③ **ImplementDate**
Search condition of implement date.
- ④ **IsFinished**
Yes: only query finished tasks; No: only query unfinished tasks; All: query all tasks.
- ⑤ **Search**
Query the maintain tasks by conditions.
- ⑥ **MaintainInfo**
<IsDelete>
Delete the selected tasks when Saving.

<PlanImplementDate>
Planned implement date.

<PlanImplementItems>
Planned implement items.

<PlanImplementContents>
Planned implement contents.

<PlanImplementer>
Planned implementer.

<ImplementItems>
Implemented item.

<ImplementContents>
Implemented contents

<ImplementDate>
Implemented date.

<Implementer>
Implemented person.

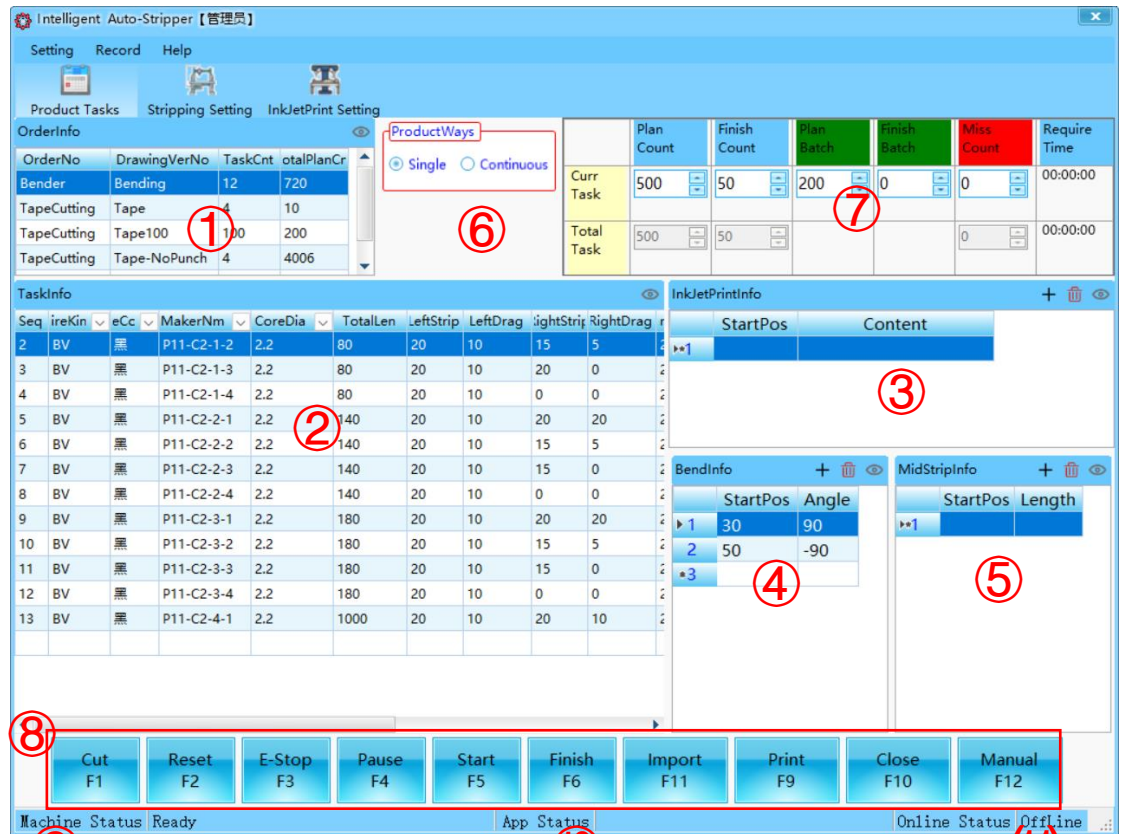
<IsFinished>
Yes: finished tasks; No: unfinished tasks

<Remarks>
Remarks.

⑦ Save
Save Current informations.

⑧ Close
Close current screen without saving.

2.2.3 Product Tasks



① OrderInfo

<OrderNo>
Order No.

<DrawingVerNo>
Drawing Version No.

<TaskCnt>
Total task count of current order.

<TotalPlanCnt>
Total plan count of current order.

② TaskInfo

<Seq>
Unique mark

<...>

③ InkJetPrintInfo

<StartPos>

- Single: Printing by each start position from left side.
- Continuous: start printing by start position of first row from left

side; End printing by start position of second row from left side.

<Content>

- Single: printing content of each position.
- Continuous: only printing content of first row.

<Step>

Auto numbered by finished count. Valid only for print content which contains {X}. Such as, print content is EASYNEW{X}, then the print results is

First:EASYNEW1; Second:EASYNEW2; Third:EASYNEW3

④ BendInfo

<StartPos>

Start position from left side.

<Angle>

Bend angle.

⑤ MidStripInfo

<StartPos>

Start position from left side.

<Length>

Length of per piece.

⑥ Product Ways

<Single>

Only processing current task.

<Continuous>

Processing in order from selected task to end task.

⑦ Production Schedule

<PlanCount>

CurrTask: Plan count of current task.

TotalTasks: Total plan count from selected task to end task. *
only effective when ProductWays is [Continuous].

<FinishCount>

CurrTask: Plan count of current task.

TotalTasks: Total finish count from selected task to end task.*
only effective when ProductWays is [Continuous].

<PlanBatch>

Plan batch count of current task.

<FinishBatch>

Finish batch count of current task.

<MissCount>

CurrTask: Miss count of current task.

TotalTasks: Total miss count from selected task to end task. *
only effective when ProductWays is [Continuous].

<RequireTime>

CurrTask: Time required to complete current task.

TotalTasks: Time required to completing from selected task to
end task. *only effective when ProductWays is [Continuous].

⑧ Function buttons

<Cut>

Make cable alignment. *In case of InkJetPrint and MidStrip,
before starting, it must be done.

<Reset>

Machine reset.

<E-Stop>

Machine emergency stop.

<Pause>

Pause the process.

<Start>

Start the process.

<Finish>

Turn unfinished tasks into finished tasks.

<Import>

Import the tasks from Excel file to system.

<Print>

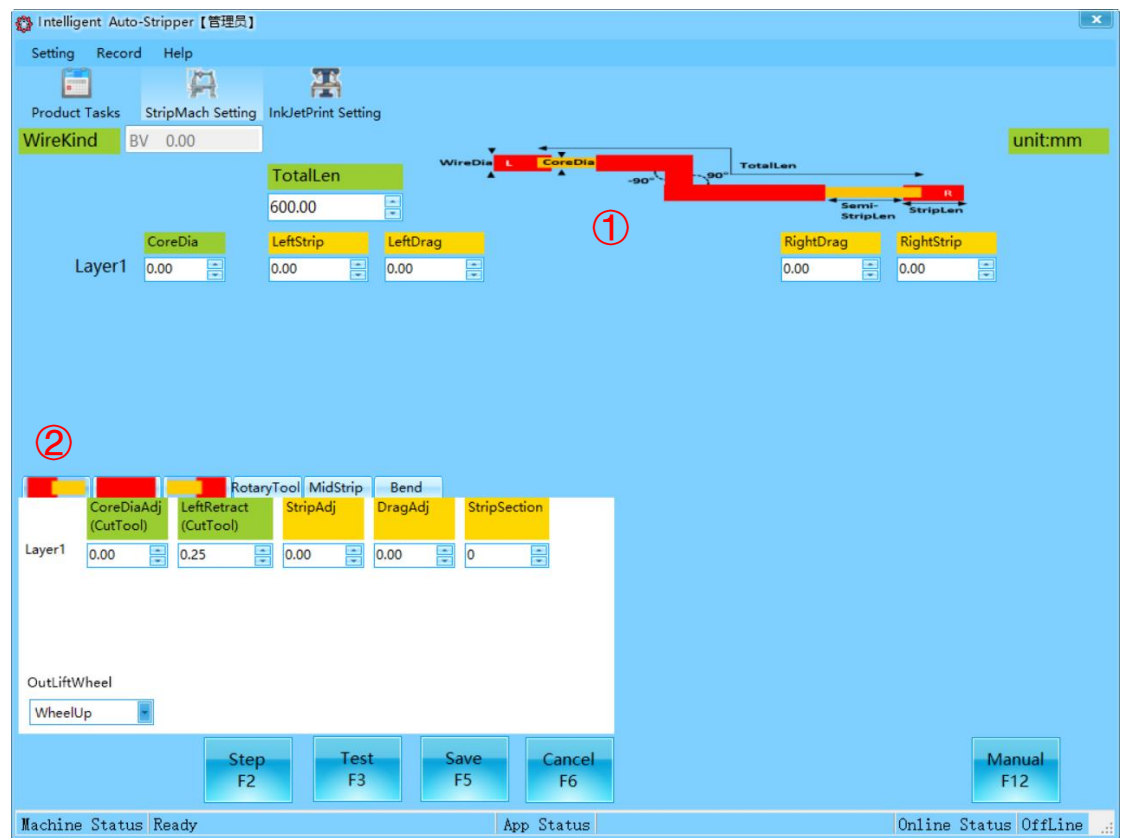
Print the selected tasks.

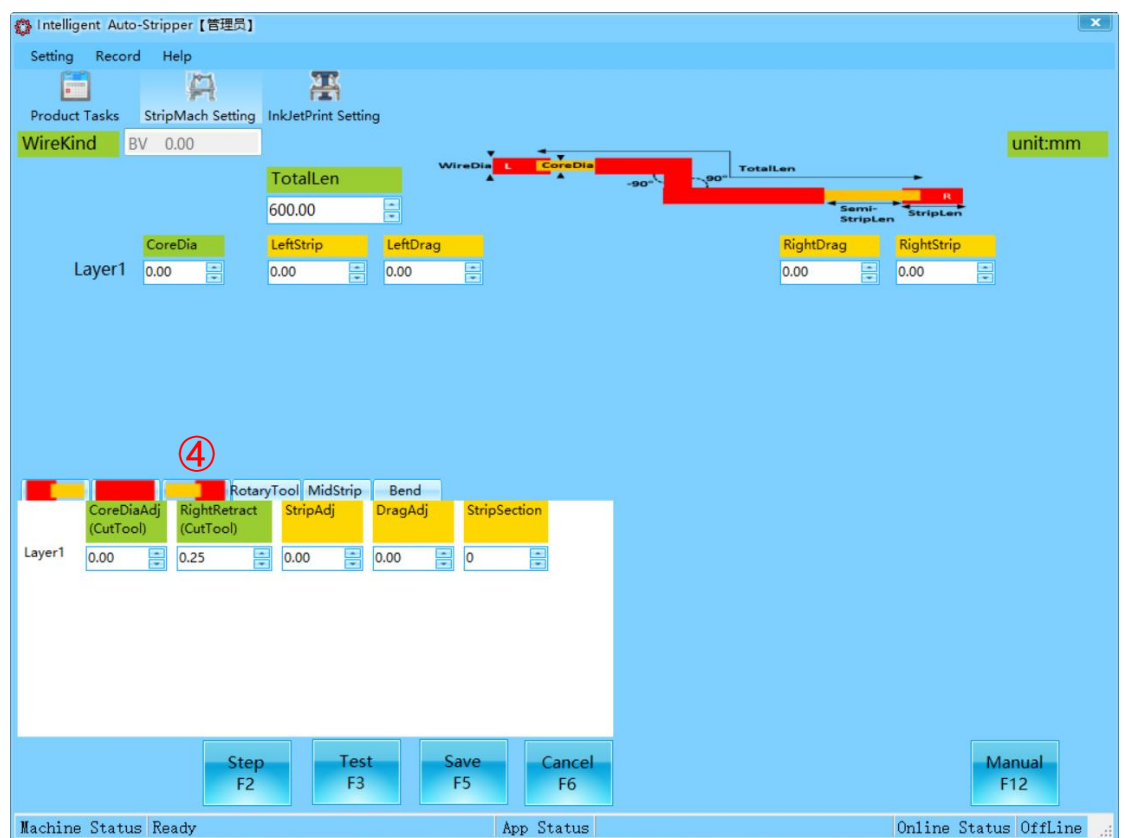
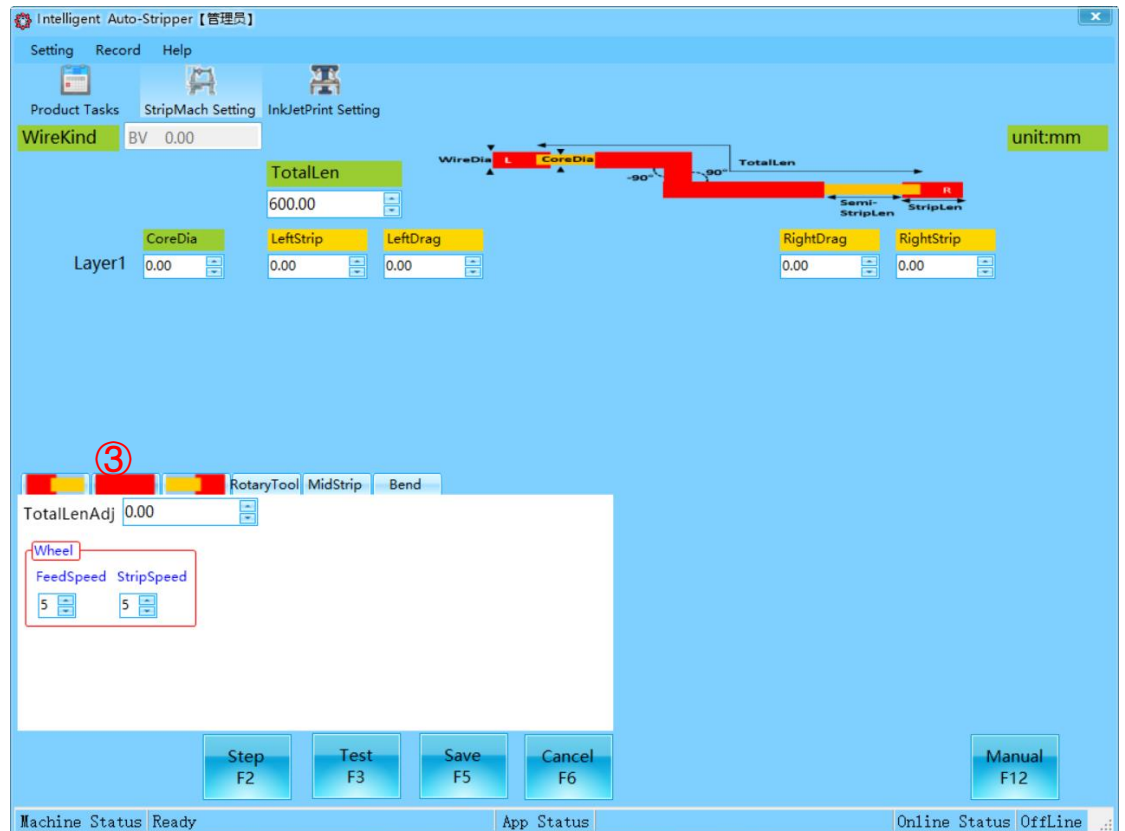
<Close>

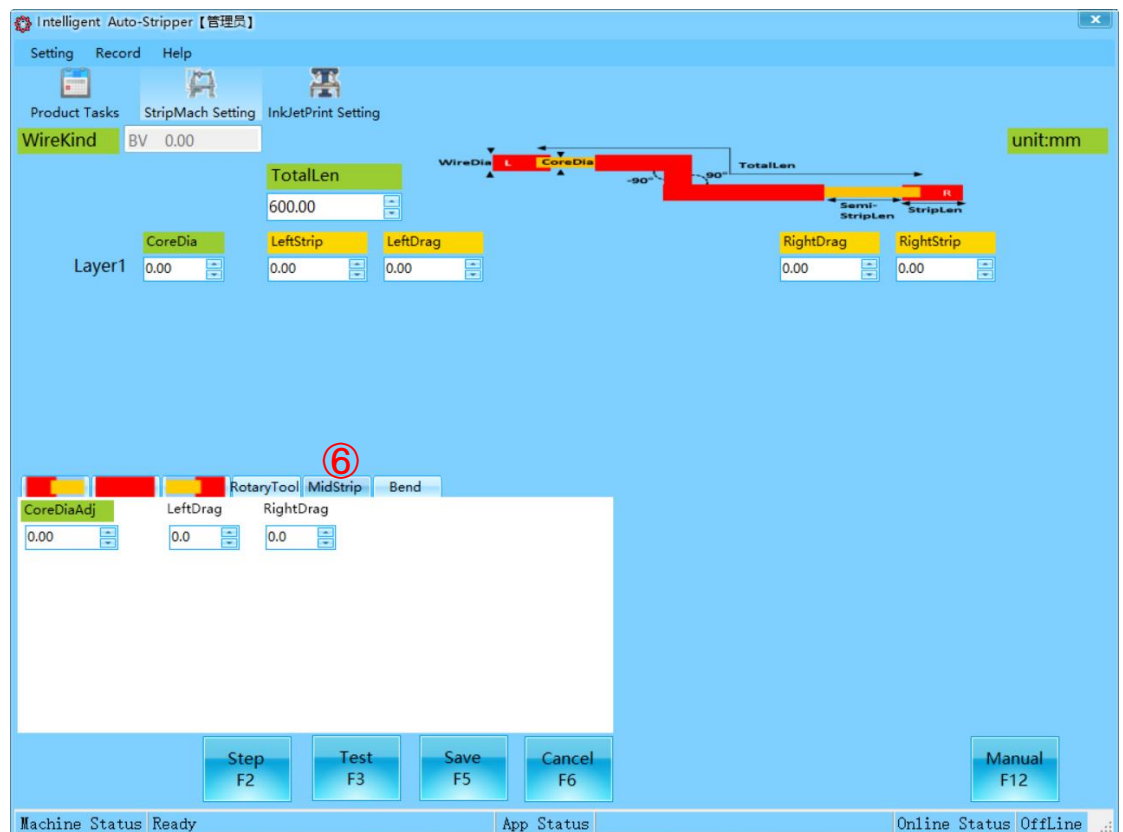
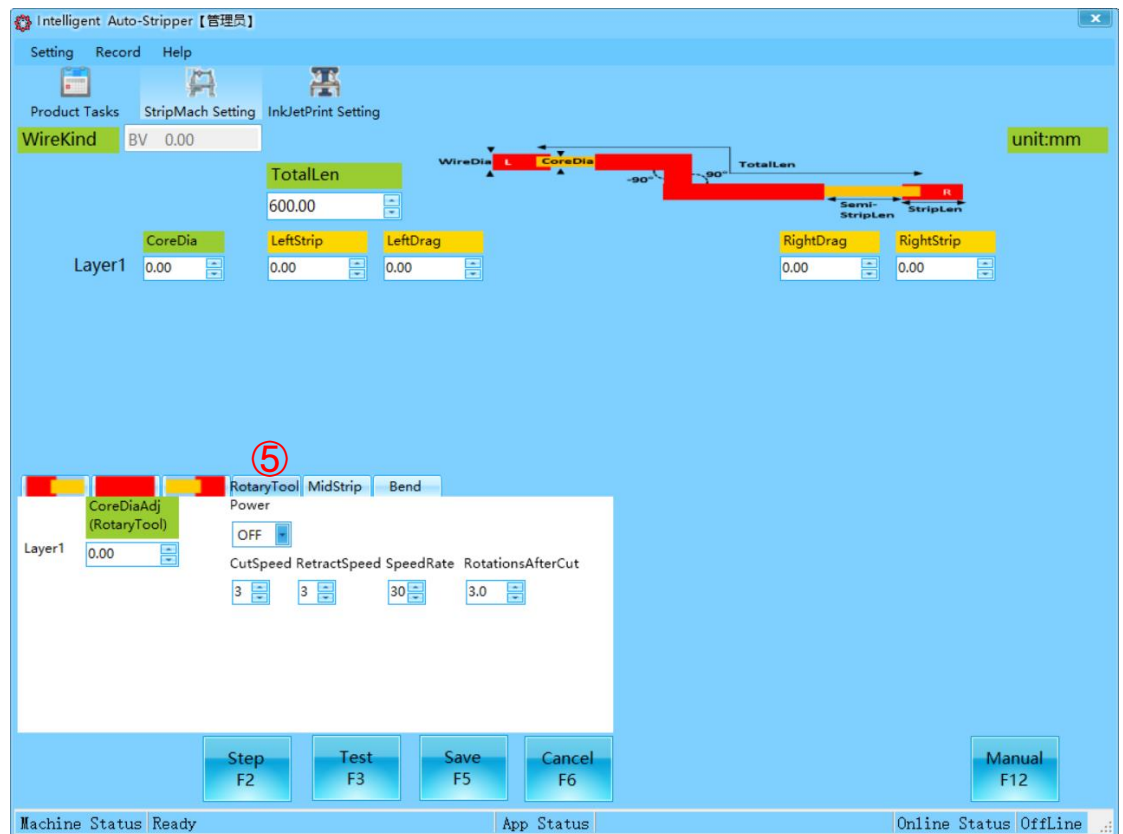
Close current screen.

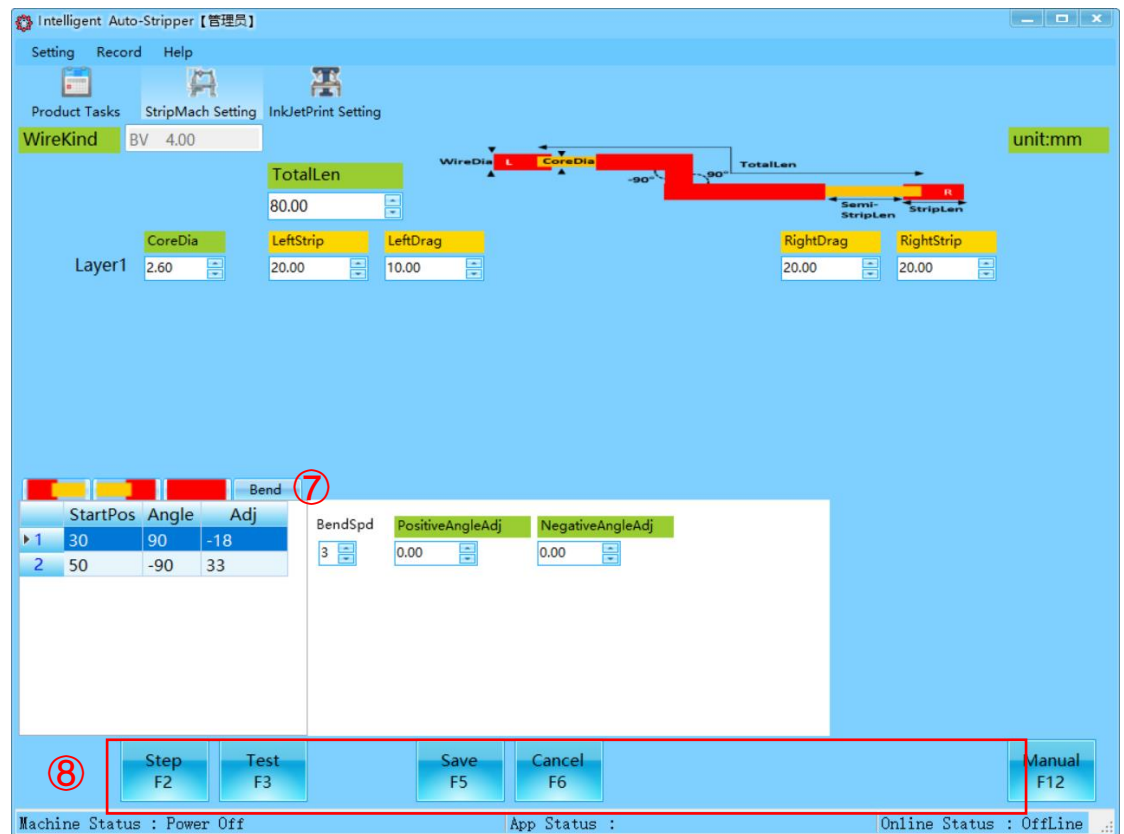
- ⑨ Machine Status
Real-time display machine status
- ⑩ App Status
Real-time display application status.
- ⑪ Online status
Real-time display net status.

2.2.4 LowerMach Setting









① Craft Information

<WireKind>

Display the current cable kind.

<TotalLen>

Total length of craft information.

<CoreDia>

Core Diameter of cable.

<LeftStrip>

Left strip length of craft information.

<LeftDrag>

Left drag length of craft information.

<Right strip>

Right strip length of craft information.

<RightDrag>

Right drag length of craft information.

② LeftSideInfo

<CoreDiaAdj(CutTool)>

Adjusting for the size of CutTool opening when cutting skin on left side. the smaller the value, the smaller the size; the bigger the value, the larger the size.

<LeftRetractLen(CutTool)>

Adjusting for the size of CutTool opening when stripping on left side. the smaller the value, the smaller the size; the bigger the value, the larger the size.

<LeftStripAdj>

$\text{LeftStripAdj} = \text{LeftStrip}(\text{Craft}) - \text{LeftStrip}(\text{Actual})$

<LeftDragAdj>

$\text{LeftDragAdj} = \text{LeftDrag}(\text{Craft}) - \text{LeftDrag}(\text{Actual})$.

<LeftStripSection>

Number of Segments when stripping on left side.

③ MiddleInfo

<TotalLenAdj>

$\text{TotalLenAdj} = \text{TotalLen}(\text{Craft}) - \text{TotalLen}(\text{Actual})$.

<CutSpeed(CutTool)>

Closing speed of CutTool. *Value Range is [0~9]

<RetractSpeed(CutTool)>

Opening speed of CutTool. *Value Range is [0~9]

<FeedSpeed(Wheel)>

Feeding speed of Wheel. *Value Range is [0~9]

<StripSpeed(Wheel)>

Stripping speed of Wheel. *Value Range is [0~9]

④ RightSideInfo

<CoreDiaAdj(CutTool)>

Adjusting for the size of CutTool opening when cutting skin on right side. the smaller the value, the smaller the size; the bigger the value, the larger the size.

<RightRetract(CutTool)>

Adjusting for the size of CutTool opening when stripping on right side. the smaller the value, the smaller the size; the bigger the value, the larger the size.

<RightStripAdj>

$\text{RightStripAdj} = \text{RightStrip}(\text{Craft}) - \text{RightStrip}(\text{Actual})$.

<RightDragAdj>

$\text{RightDragAdj} = \text{RightDrag}(\text{Craft}) - \text{RightDrag}(\text{Actual})$.

<RightStripSection>

Number of Segments when stripping on right side.

<OutLiftWheel>

WheelOpen: Out Wheel opens when stripping on left side;

WheelClose: Out Wheel closes when stripping on left side.

⑤ RotaryTool

<CoreDiaAdj(RotaryTool)>

Adjusting for the size of RotaryTool opening when cutting skin.
the smaller the value, the smaller the size; the bigger the value,
the larger the size.

<Power>

OFF: power off; ON: power on

<CutSpeed>

Rotation speed when closing.

<RetractSpeed>

Rotation speed when opening.

<SpeedRate>

Closing speed of RotaryTool.

<RotationsAfterCut>

Additional rotating after arrived cut position.

⑥ MidStripInfo

<CoreDiaAdj>

Adjusting for the size of MidStripTool opening when cutting skin.
the smaller the value, the smaller the size; the bigger the value,
the larger the size.

<LeftDrag>

Left drag length for stripping off the skin.

<RightDrag>

Right drag length for stripping off the skin.

⑦ BendInfo

<Adj>

$\text{Angle(Adj)} = \text{Angle(Craft)} - \text{Angle(Actual)}$

<PositiveAngleAdj>

Adjust for all Positive Angles.

<NegativeAngleAdj>

Adjust for all Negative Angles.

<BendSpeed>

Bending speed. *Value Range is [0~9]

⑧ Function buttons

<Step/Auto>

Step: Run by Step.

Auto: Run by Auto.

<Test>

Click once, sample once.

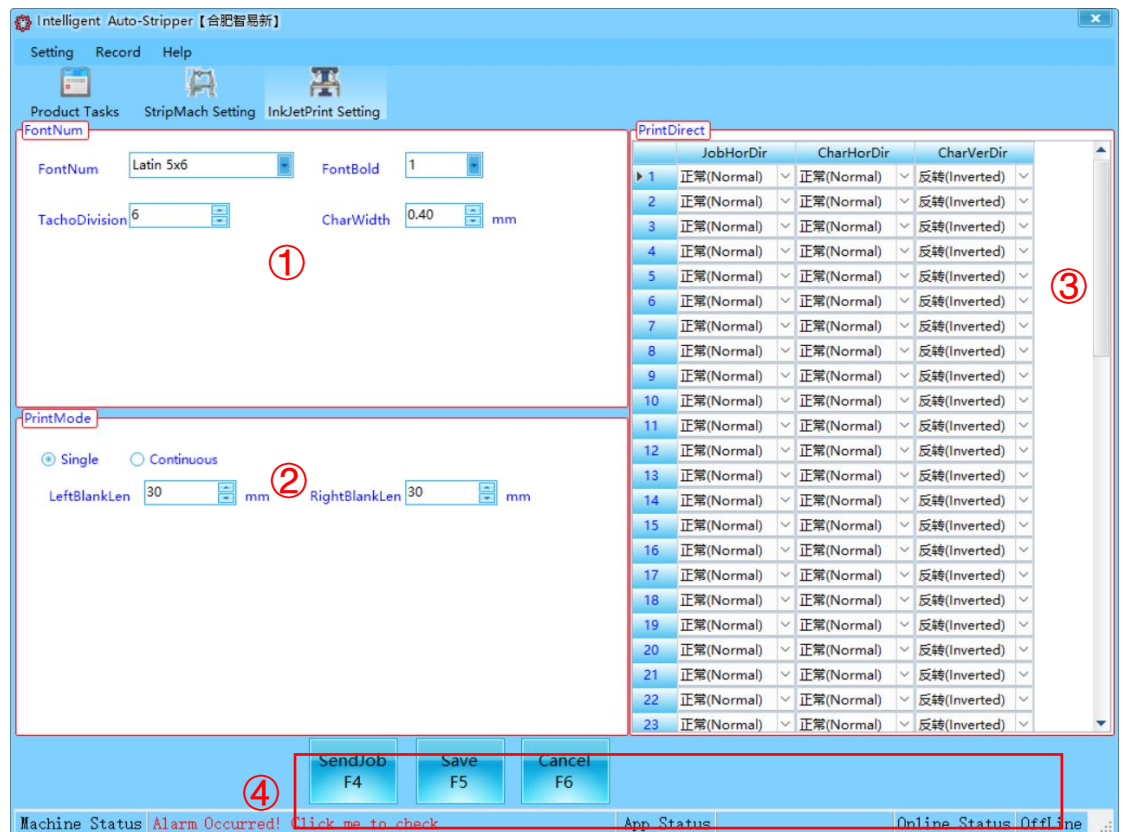
<Save>

Save current settings to apply to same wire kind.

<Cancel>

Recovery by initial informations.

2.2.5 InkJetPrint Setting



① FontNum

Font size

<Bold>

Font bold

<TachoDivision>

Char Width.

<Char Width>

Char Width which is printed on skin. *unit: mm

② PrintMode

<Single>

Print in position. Each position should be set [Start Position] and [Print Content].

<Continuous>

Print Continuously, Each task should be set [Repeat Times] and [Repeat Interval]

<LeftBlankLen>

Length between left side to first char. *just for calculating [Start Position] which is not be set.

<RightBlankLen>

Length between right side to last char. *just for calculating [End Position] which is not be set.

<Repeat Interval>

Repeat Interval of print job.

<Repeat Times>

Repeat times of print job.

③ PrintDirect

Print Direction.

④ Function buttons

<SendJob>

Send current information as a print job from computer to printer.

<Save>

Save current Informations.

<Cancel>

Recovery by initial informations.