

EW-12A

User Manual



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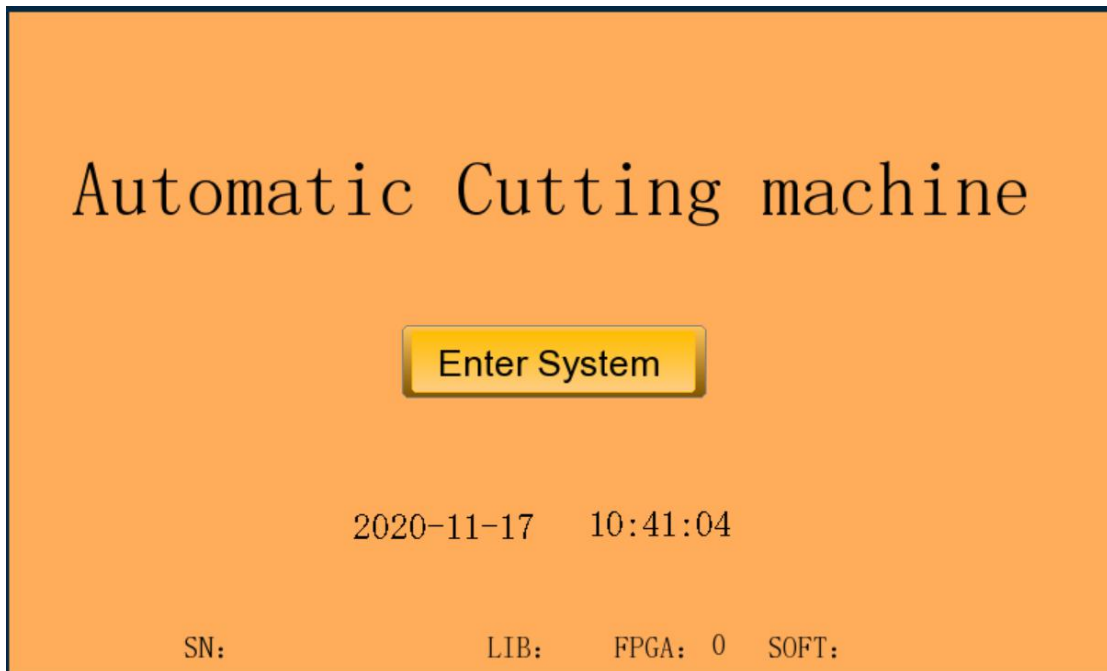
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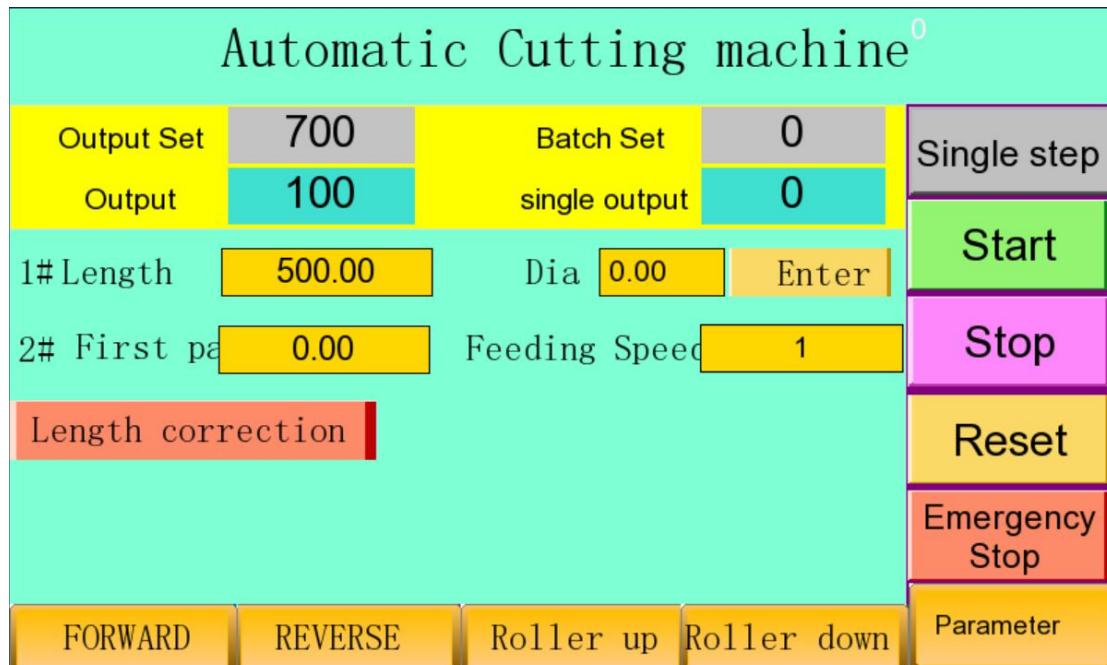
IV. Manual Operation Page

I. Start Page



Enter the home page by pressing anywhere.

II. Home Page



Output set: set the output

Batch set: set the single batch output

Output: the output recorded at present

Single output: the single batch output recorded at present

Length: set the cutting length

Dia: set the material outer diameter

First part length: the first part feeding length of the value set in “length” (note: this is available only when cooperate with other machines)

Feeding speed: set the feeding speed

Length correction: to correct the length when the finished product length is not equal to the value set in “length”

Single step/Cycle/Full auto: press to change the working mode among “single step”, “cycle” and “full auto”

Start: press to start cutting

Stop: press to stop cutting

Reset: press to reset the mechanical parts according to each value set by operator

Emergency stop: press to make a emergency stop. “Emergency stop” and “stop” differ in the timeliness. Pressing “Emergency stop” will stop the working right away, while “stop” will only stop the working after single cycle process is completed.

Forward: press and hold to feed the material

Reverse: press and hold to pull back the material

Roller up: press and hold to make the rollers go upwards

Roller down: press and hold to make the roller go downwards

Parameter: press to enter the “parameter setting page”

III. Parameter Setting Page

Calculate pause: set the pause time between two batches

!Note: please do not change any other values on this page.

IV. Manual Operation Page

Compress - Forward: press to decrease the gap between upper rollers and lower rollers

Compress - Reverse: press to increase the gap between upper rollers and

lower rollers

Compress - Datum: press to maximize the gap between upper rollers and lower rollers

Cutter - Forward: press and the blade will move downward to cut the material

Cutter - Reverse: press and the blade will move upward

Cutter - Datum: press to maximize the distance between blade and material

Feeding - Forward: press to feed the material

Feeding - Reverse: press to pull back the material