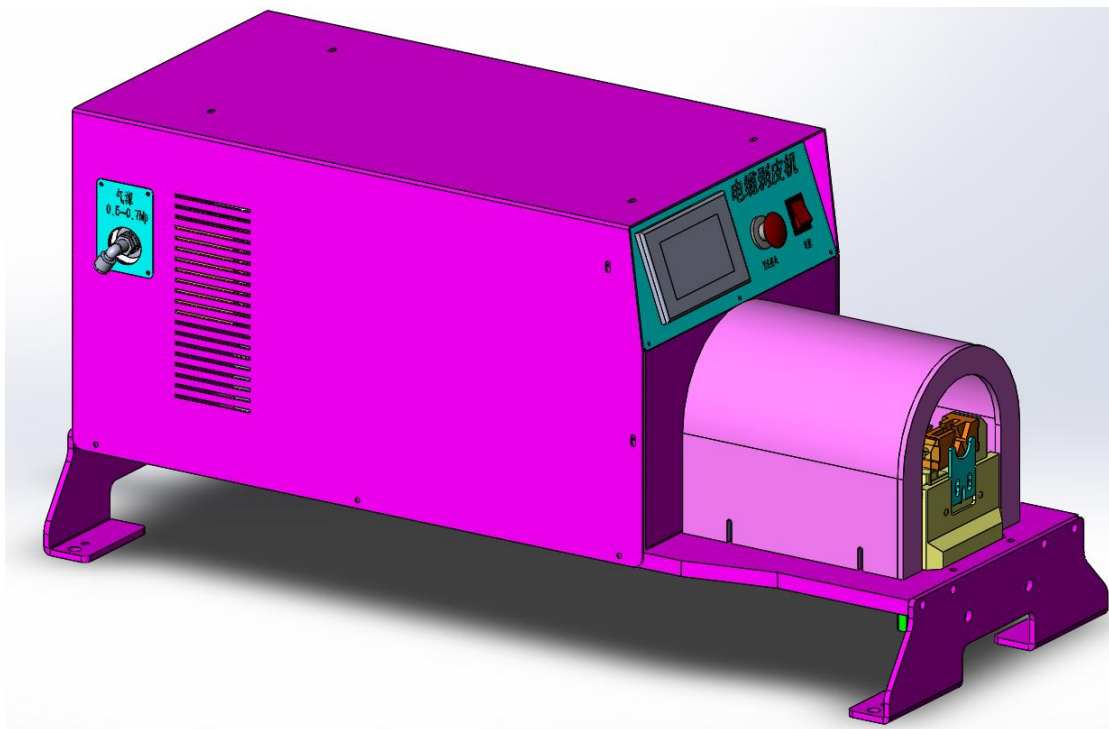
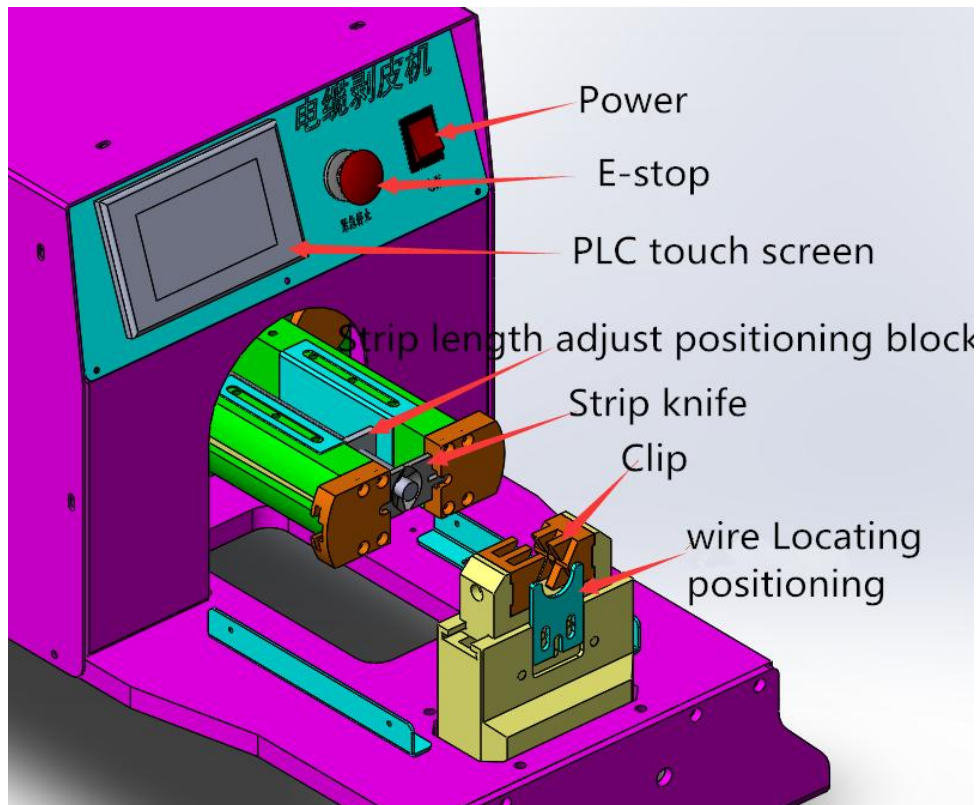


Edition No.: 2018 Rev 0

(CE, ISO9001)
EW Series Wire Stripping Machine
Operation Manual
(RBEW10UT3)



一、Parts Instruction



Power: on and off the power

E-stop: press the bottom once emergency

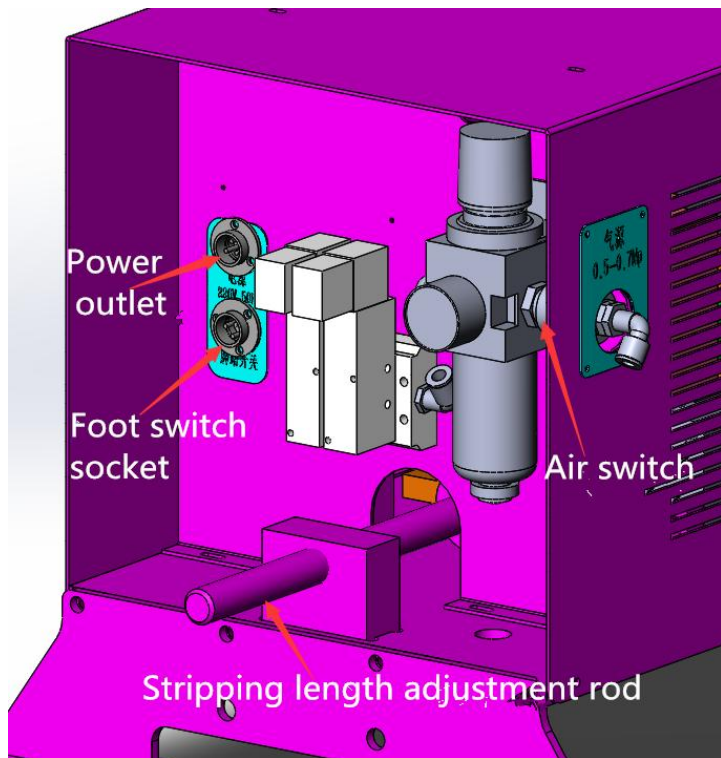
PLC touch screen: Display or set strip parameter

Strip length adjust positioning block: adjust the screw according to strip length

Strip knife: used for wire stripping

Clip: Clamp cable

wire Locating positioning : adjust this up and down according to different wire diameter

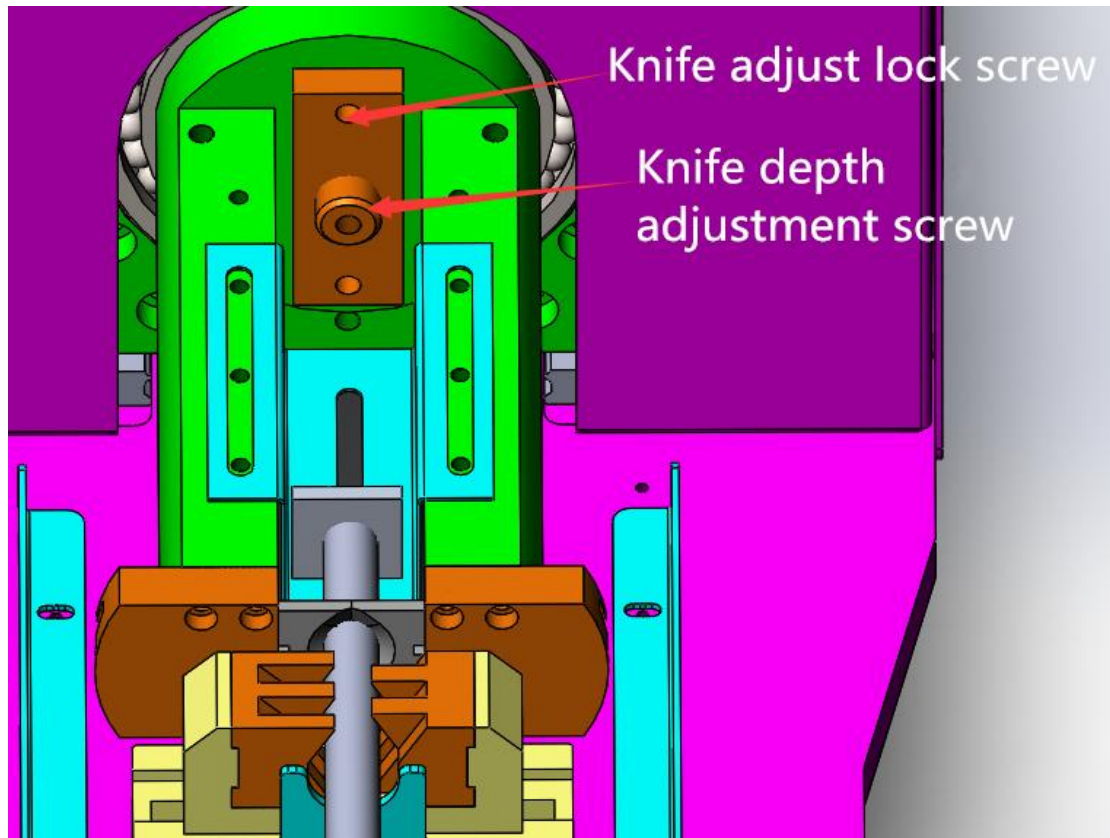


Power outlet: connect to the power

Foot switch socket: connect with the foot pedal

Air switch: open or close the air

Stripping length adjustment rod: adjust strip length



Knife adjust lock screw: lock it when finish adjust the strip knife

Knife depth adjustment screw: Adjust the depth of stripping

Operation Instructions

1. Start page, enter operation by pressing any place



2. Quantity setting page



SET QTY: set total number

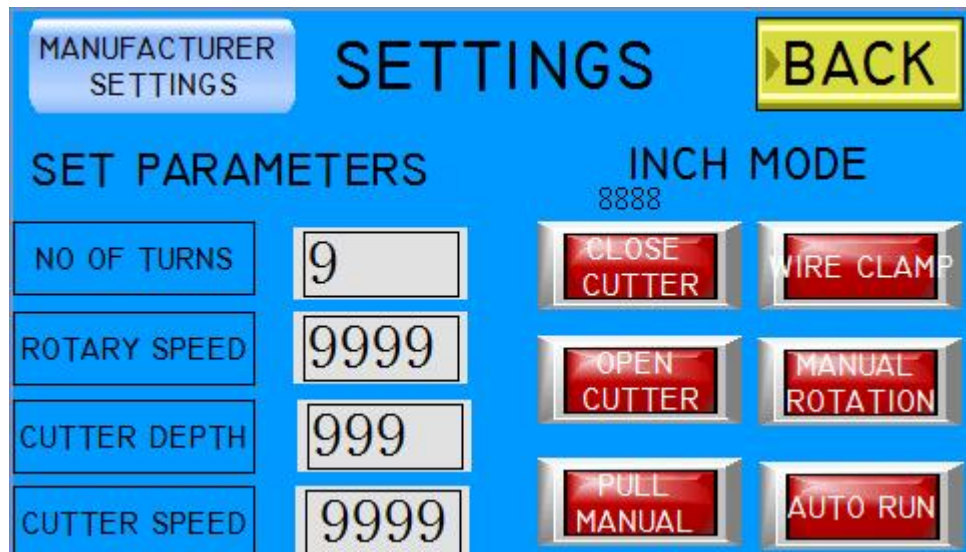
CURRENT QTY: total produced number

START: auto running

RESET QTY: output clear

SETTINGS : Enter setting page

3. Setting page



NO OF TURNS: the turns of knife rotary

ROTARY SPEED: speed of motor rotary

CUTTER DEPTH: the depth of cutting

CUTTER SPEED : knife cutting speed

CLOSE CUTTER: Manul close cutter

OPEN CUTTER: Manul open cutter

PULL MANUAL: pull out the wire jacket

WIRE CLAMP: manual clamp the wire

MANUAL ROTATION: let the knife rotation

AUTO RUN: Factory test mode

4. Mechanical parameters

MANUFACTURER SETTINGS		▶BACK	
GEAR RATIO	9.9	OPEN TIME DELAY	999
PULSES PER ROTATION	9999	BACK TIME DELAY	999
ACCELERATION	999	INCHING SPEED	9999
WAY BACK PULSES	999		

GEAR RATIO: rotation motor gear ratio

PULSES PER ROTATION: motor rotation one turn pulses

ACCELERATION: rotation motor start and stop time
WAY BACK PULSES: knife arrive setting depth then back

OPEN TIME DELAY: peeling start to clamp open time

BACK TIME DELAY: peeling back time

INCHING SPEED: knife manual speed